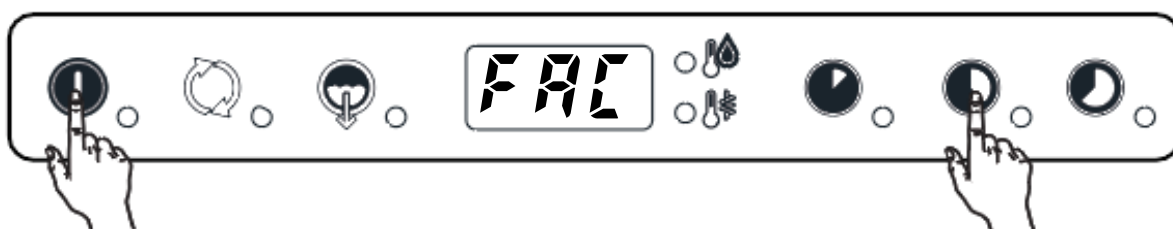


# PROGRAMMING PARAMETERS

FOR:

- DOUBLE SKIN GLASSWASHER
- SINGLE SKIN UNDERCOUNTER DISHWASHER
- DOUBLE SKIN UNDERCOUNTER DISHWASHER



## REVISIONS UPDATE

EDITION	DESCRIPTION	DATE
4	Updated PRG-236 (400223-ELA3GMCD)	June 2022
5	Updated PRG-220 (Par <b>BP</b> from 0 to 1)	October 2022
6	Updated PRG-220 (Par <b>CFG bp</b> from 0 to 1) Updated PRG-223 (Par <b>FAC b_t</b> from 1 to 2) Updated PRG-227 (Par <b>CY Ln1</b> from 1 to 0) Updated PRG-239 (Par <b>HCP Ser</b> from 1 to 9) Updated PRG-245 (Par <b>FAC btC</b> from 85°C)	February 2023
7	Add PNC 502746-502747-190EMP	May 2023
8	Updated PRG-243 (Par <b>ln1</b> from 1 to - and <b>sh1</b> from - to 40) Updated PRG-201 (Par <b>sh1</b> from - to 40)	July 2023
9	Add PRG-246 for 502743 DW 6-38 MYPRO Updated PRG-245	October 2023



# INDEX

GLASSWASHER ELECTRONIC							
PNC	Model	Description	Voltage	Ph	Hz	PROG	
							<a href="#">Default</a>
402174	VSICGBMS	GW(S) DOUBLE SKIN, COLD R., DP, DD, RBP, MULTI RACK, 30B/H	220-240 V	1N	50		<a href="#">227</a>
402208	ESSIC	GW(SHORT S) DOUBLE SKIN, COLD R., 30B/H	220-240 V	1N	50		<a href="#">225</a>
402209	ESSICW	GW(SHORT S) DOUBLE SKIN, COLD R., WS, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402210	ESSICWP	GW(SHORT S) DOUBLE SKIN, COLD R., WS, DP, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402211	ESSICWPB	GW(SHORT S) DOUBLE SKIN, COLD R., WS, DP, RBP, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402212	ESSICP3	GW(SHORT S) DBL.SKIN,COLD R., DP, 30B/H,NO PLUG-400V/3N	400 V	3N	50		<a href="#">225</a>
402213	ZSSIC	GW(SHORT S), DOUBLE SKIN, COLD RINSE, 30B/H	220-240 V	1N	50		<a href="#">225</a>
402214	ZSSICWP	GW(SHORT S), DOUBLE SKIN, COLD R., WS, DP, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402215	ESIC	GW(S) DOUBLE SKIN, COLD RINSE, 30B/H	200-240 V	1N	50		<a href="#">225</a>
402216	ESICG	GW(S) DOUBLE SKIN, COLD RINSE, DP, DD, 30B/H	200-240 V	1N	50		<a href="#">225</a>
402217	ESICW	GW(S) DOUBLE SKIN, COLD RINSE, WS, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402218	ESICWP	GW(S) DOUBLE SKIN, COLD R., WS, DP, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402219	ESICWP6	GW(S) DOUBLE SKIN, COLD R., WS, DP, 30B/H-60Hz	230 V	1N	60		<a href="#">226</a>
402220	ESICWG	GW(S) DOUBLE SKIN, COLD R., WS, DP, DD, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402221	ESICWPB	GW(S) DOUBLE SKIN, COLD R., WS, DP, RBP, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402222	ESICP3	GW(S) DOUBLE SKIN, COLD R., DP, 30B/H,NO PLUG-400V/3N	400 V	3N	50		<a href="#">225</a>
402223	ESDICG3	GW(S) INS. DOUBLE SKIN, COLD R., DP, DD, 30B/H,NO PLUG-400V/3N	400 V	3N	50		<a href="#">225</a>
402224	ESICWPB6	GW(S) DOUBLE SKIN, COLD R., WS, DP, RBP, 30B/H,NO PLUG-60HZ	220-240 V	1N	60		<a href="#">226</a>
402225	ESDICWGB	GW(S) INS. DOUBLE SKIN, COLD R., WS, DP, DD, RBP, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402226	ESDICWGBU	GW(S) INS. DOUBLE SKIN, COLD R., WS, DP, DD, RBP, 30B/H-UK	220-240 V	1N	50		<a href="#">226</a>
402227	ESDICG	GW(S) INS. DOUBLE SKIN, COLD R., DP, DD, 30B/H	220-240 V	1N	50		<a href="#">225</a>
402228	ESDICWG	GW(S) INS. DOUBLE SKIN, COLD R., WS, DP, DD, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402229	ESDICGTL	GW(S) INS. DOUBLE SKIN, COLD R., DP, DD, 30B/H - THERMAL LABEL	220-240 V	1N	50		<a href="#">235</a>
402230	ESDIACG	GW(S), INS. DOUBLE SKIN, WASH-SAFE, DP, DD, 30B/H	220-240 V	1N	50		<a href="#">241</a>
402231	ZSICGMS	GW(S) DOUBLE SKIN, COLD R., DP, DD, MULTI RACK, 30B/H	220-240 V	1N	50		<a href="#">227</a>
402232	ZSIC	GW(S) DOUBLE SKIN, COLD RINSE, 30B/H	220-240 V	1N	50		<a href="#">225</a>
402233	ZSICW	GW(S) DOUBLE SKIN, COLD RINSE, WS, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402234	ZSICWP	GW(S) DOUBLE SKIN, COLD RINSE, WS, DP, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402235	ZSICWG	GW(S) DOUBLE SKIN, COLD RINSE, WS, DP, DD, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402236	ZSDICG	GW(S) INS. DOUBLE SKIN, COLD R., DP, DD, 30B/H	220-240 V	1N	50		<a href="#">225</a>
402237	ZSDICWG	GW(S) INS. DOUBLE SKIN, COLD R., WS, DP, DD, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402238	ZSDIACG	GW(S), INS. DOUBLE SKIN, ACTIVE, DP, DD, 30B/H	220-240 V	1N	50		<a href="#">242</a>
402239	NSICW	GW(S), DOUBLE SKIN, COLD RINSE, WS, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402240	VSICG	GW(S), DOULE SKIN, COLD RINSE, DP, DD, 30B/H	200-240 V	1N	50		<a href="#">225</a>
402241	VSICWG	GW(S), DOULE SKIN, COLD RINSE, WS, DP, DD, 30B/H	220-240 V	1N	50		<a href="#">226</a>
402242	XSICGB	GW(S), DOUBLE SKIN, COLD R., DP, DD, RBP, 30B/H	220-240 V	1N	50		<a href="#">225</a>
402319	ESICGBMS	GW(S)+MULTIRA.SUPP.-COLD R-RINSE BOOSTER PUMP-DR.PUMP-DET.DISP-AUS	220-240 V	1N	50		<a href="#">227</a>
402320	ESDIAG3	GW(S) INS. DOUBLE SKIN, WASH-SAFE, DP, DD, 30B/H,NO PLUG-400V/3N	400 V	3N	50		<a href="#">241</a>

## UNDERCOUNTER SINGLE SKIN

PNC	Model	Description	Voltage	Ph	Hz	PROG
						<a href="#">Default</a>
400089	ELA3GWP	UC(L), WASHPRO, 3PH, DP, DD, 48R/H	400 V	3N	50	<a href="#">244</a>
400091	VL1GMS	UC(L), 1PH, DP, DD, MULTI RACK, 540D/H	230 V	1N	50	<a href="#">218</a>
400092	NLA3W/G	UC(L), ATMOSPHERIC, 3PH, WS, DP, DD, 540D/H	400 V	3N	50	<a href="#">204</a>
400201	EL1	UNDERCOUNTER (L), 1PH, 540D/H	230 V	1N	50	<a href="#">202</a>
400202	EL1D	UNDERCOUNTER(L), 1PH, DET. DISP., 540D/H	230 V	1N	50	<a href="#">203</a>
400203	EL1L	UC(L), 1PH, 316L BOILER, 540D/H	230 V	1N	50	<a href="#">202</a>
400204	EL1P	UC(L), 1PH, DRAIN PUMP, 540D/H	230 V	1N	50	<a href="#">202</a>
400205	EL1P6	UC(L), 1PH, DRAIN PUMP, 540D/H - 60HZ	220-230 V	1N	60	<a href="#">202</a>
400206	EL1G	UC(L), 1PH, DP, DD, 540D/H - UK	230 V	1N	50	<a href="#">202</a>
400207	EL1G6M	UC(L), DRAIN PUMP, DET. DISP., 540D/H - 230V/1N/60HZ MARINE	230 V	1N	60	<a href="#">202</a>
400208	EL1GMS	UC(L), 1PH, DP, DD, MULTI RACK, 540D/H	230 V	1N	50	<a href="#">218</a>
400209	ELA1W	UC(L), WASH-SAFE, 1PH, WS, 540D/H	230 V	1N	50	<a href="#">205</a>
400210	ELA1WP	UC(L), WASH-SAFE, 1PH, WS, DP, 540D/H	230 V	1N	50	<a href="#">205</a>
400211	EL3	UNDERCOUNTER (L), 3PH, 540D/H	400 V	3N	50	<a href="#">202</a>
400212	EL3P	UC(L), 3PH, DRAIN PUMP, 540D/H	400 V	3N	50	<a href="#">202</a>
400213	EL3G	UC(L), 3PH, DRAIN PUMP, DET. DISP., 540D/H	400 V	3N	50	<a href="#">202</a>
400214	ELA3W	UC(L), WASH-SAFE, 3PH, WATER SOFTENER, 540D/H	400 V	3N	50	<a href="#">205</a>
400215	ELA3WP	UC(L), WASH-SAFE, 3PH, WS, DP, 540D/H	400 V	3N	50	<a href="#">205</a>
400216	ELA3WG	UC(L), WASH-SAFE, 3PH, WS, DP, DD, 540D/H	400 V	3N	50	<a href="#">205</a>
400217	ELA1P	UC(L), WASH-SAFE, 1PH, DRAIN PUMP, 720D/H	230 V	1N	50	<a href="#">214</a>
400218	ELA1G	UC(L), WASH-SAFE, 1PH, DP, DD, 540D/H	230 V	1N	50	<a href="#">230</a>
400219	ELA1G6	UC(L), WASH-SAFE, 1PH, DP, DD, 1080D/H - 60HZ	220-230 V	1N	60	<a href="#">220</a>
400220	ELA3G	UC(L), WASH-SAFE, 3PH, DP, DD, 48R/H	400 V	3N	50	<a href="#">216</a>
400221	ELA3G6	UC(L), WASH-SAFE, 3PH, DP, DD, 48R/H - 60HZ	230 V	3	60	<a href="#">216</a>
400222	EL3POWAG	UC(L), 3PH, DP, ON WHEELS, 540D/H - AUTOGRILL	400 V	3N	50	<a href="#">219</a>
400223	ELA3GMCD	UC(L), WASH-SAFE, 3PH, DP, DD, 540D/H - MCD	400 V	3N	50	<a href="#">236</a>
400224	ZL1	UNDERCOUNTER(L), 1PH, 540D/H	230 V	1N	50	<a href="#">202</a>
400225	ZL1P	UNDERCOUNTER(L), 1PH, DP, 540D/H	230 V	1N	50	<a href="#">202</a>
400226	ZL1G	UNDERCOUNTER(L), 1PH, DP, DD, 540D/H	230 V	1N	50	<a href="#">202</a>
400227	ZL1GMS	UC(L), 1PH, DP, DD, MULTI RACK, 540D/H	230 V	1N	50	<a href="#">218</a>
400228	ZL3	UNDERCOUNTER(L), 3PH, 540D/H	400 V	3N	50	<a href="#">202</a>
400229	ZL3D	UNDERCOUNTER(L), 3PH, DD, 540D/H	400 V	3N	50	<a href="#">202</a>
400230	ZL3P	UC(L), 3PH, DRAIN PUMP, 540D/H	400 V	3N	50	<a href="#">202</a>
400231	ZL3G	UC(L), 3PH, DRAIN PUMP, DET. DISP., 540D/H	400 V	3N	50	<a href="#">202</a>
400232	ZLA1G	UC(L), ACTIVE, 1PH, DRAIN PUMP, DET. DISP., 540D/H	230 V	1N	50	<a href="#">230</a>
400233	ZLA3	UNDERCOUNTER(L), ACTIVE, 3PH, 720D/H	400 V	3N	50	<a href="#">214</a>
400234	ZLA3G	UC(L), ACTIVE, 3PH, DRAIN PUMP, DET. DISP., 48R/H	400 V	3N	50	<a href="#">216</a>
400235	ZLA3W	UC(L), ACTIVE, 3PH, WATER SOFTENER, 540D/H	400 V	3N	50	<a href="#">205</a>
400236	ZLA3WP	UC(L), ACTIVE, 3PH, WATER SOFTENER, DRAIN PUMP, 540D/H	400 V	3N	50	<a href="#">205</a>
400237	ZLA3WG	UC(L), ACTIVE, 3PH, WS, DP, DD, 540D/H	400 V	3N	50	<a href="#">205</a>
400238	NL1	UNDERCOUNTER(L), 1PH, 540D/H	230 V	1N	50	<a href="#">202</a>
400239	NL1P	UNDERCOUNTER(L), 1PH, DRAIN PUMP, 540D/H	230 V	1N	50	<a href="#">202</a>
400240	NL1G	UC(L), 1PH, DRAIN PUMP, DET. DISP., 540D/H	230 V	1N	50	<a href="#">202</a>
400241	NL3	UNDERCOUNTER(L), 3PH, 540D/H	400 V	3N	50	<a href="#">202</a>
400242	NL3P	UNDERCOUNTER(L), 3PH, DRAIN PUMP, 540D/H	400 V	3N	50	<a href="#">202</a>
400243	NL3G	UNDERCOUNTER(L), 3PH, DRAIN PUMP, DET. DISP. 540D/H	400 V	3N	50	<a href="#">202</a>
400244	NLA3W	UC(L), ATMOSPHERIC, 3PH, WATER SOFTENER, 540D/H	400 V	3N	50	<a href="#">204</a>
400245	NLA1G	UC(L), ATMOSPHERIC, 1PH, DRAIN PUMP, DET. DISP., 720D/H	230 V	1N	50	<a href="#">217</a>
400246	VL1	UNDERCOUNTER(L), 1PH, 540D/H	230 V	1N	50	<a href="#">202</a>
400247	VL1G	UNDERCOUNTER(L), 1PH, DP, DD, 540D/H	230 V	1N	50	<a href="#">202</a>
400248	VL3	UNDERCOUNTER(L), 3PH, 540D/H	400 V	3N	50	<a href="#">202</a>
400249	VL3G	UNDERCOUNTER(L), 3PH, DP, DD, 540D/H	400 V	3N	50	<a href="#">202</a>
400250	VLA3G	UC(L), ATMOSPHERIC, 3PH, DP, DD, 720D/H	400 V	3N	50	<a href="#">231</a>
400251	VLA3WG	UC(L), ATMOSPHERIC, 3PH, WS, DP, DD, 720D/H	400 V	3N	50	<a href="#">217</a>

**UNDERCOUNTER SINGLE SKIN**

PNC	Model	Description	Voltage	Ph	Hz	PROG
						<a href="#">Default</a>
400252	CL1G	UC(L), 1PH, DRAIN PUMP, DET. DISP., 540D/H	230 V	1N	50	<a href="#">202</a>
400253	CL1GU	UC(L), 1PH, DRAIN PUMP, DET. DISP., 540D/H - UK	230 V	1N	50	<a href="#">223</a>
400254	CLA1G	UC(L), ATMOSPHERIC, 1PH, DRAIN PUMP, DET. DISP., 720D/H	230 V	1N	50	<a href="#">217</a>
400257	NL1PPR	UC(L), 1PH, DRAIN PUMP, 540D/H - PROMOTION	230 V	1N	50	<a href="#">202</a>
400258	NL3PPR	UC(L), 3PH, DRAIN PUMP, 540D/H - PROMOTION	400 V	3N	50	<a href="#">202</a>
400259	ELA3GTL	UC(L), WASH-SAFE, 3PH, DP, DD, 720D/H - THERMAL LABEL	400 V	3N	50	<a href="#">234</a>
400260	ELA3GTL6	UC(L), WASH-SAFE, 3PH, DP, DD, 720D/H, 60HZ - THERMAL LABEL	230 V	3	60	<a href="#">234</a>

## UNDERCOUNTER DOUBLE SKIN

PNC	Model	Description	Voltage	Ph	Hz	PROG
						<a href="#">Default</a>
502072	EUCA060	UNDERCOUNTER DISHWASHER, DIN, A0 60	400 V	3N	50	<a href="#">238</a>
502073	ZUCA060	UNDERCOUNTER DISHWASHER, DIN, A0 60	400 V	3N	50	<a href="#">238</a>
502074	VUCA060	UNDERCOUNTER DISHWASHER, DIN, A0 60	400 V	3N	50	<a href="#">240</a>
502701	ELI3	UC(L), DOUBLE SKIN, 3PH, 720D/H	400 V	3N	50	<a href="#">212</a>
502702	ELI3CG	UC(L), DBL. SKIN, 3PH, COLD RINSE, DP, DD, 720D/H	380-415 V	3N	50	<a href="#">222</a>
502703	ELAI3	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, 720D/H	400 V	3N	50	<a href="#">209</a>
502704	ELAI3P	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, 720D/H	400 V	3N	50	<a href="#">209</a>
502705	ELAI3P6	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, 720D/H	400 V	3N	60	<a href="#">209</a>
502706	ELAI3G	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H	400 V	3N	50	<a href="#">209</a>
502707	ELAI1G	UC(L), WASH-SAFE, DOUBLE SKIN, 1PH, DP, DD, 720D/H	230 V	1N	50	<a href="#">209</a>
502708	ELAI3GNR	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H-NO RACK	400 V	3N	50	<a href="#">209</a>
502709	ELAI3WP	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, WS, DP, 720D/H	400 V	3N	50	<a href="#">228</a>
502710	ELAI1WG	UC(L), WASH-SAFE, DOUBLE SKIN, 1PH, WS, DP, DD, 720D/H	230 V	1N	50	<a href="#">228</a>
502711	ELI3G5M	UC(L), DOUBLE SKIN, 3PH, DP, DD, 720D/H - 400V/3/50HZ MARINE	400 V	3	50	<a href="#">213</a>
502712	ELI3G35M	UC(L), DOUBLE SKIN, 3PH, DP, DD, 720D/H - 230V/3/50HZ MARINE	230 V	3	50	<a href="#">213</a>
502713	ELI3G6M	UC(L), DOUBLE SKIN, 3PH, DP, DD, 540D/H - 440V/ 3/ 60HZ MARINE	440 V	3	60	<a href="#">213</a>
502714	ELI1G36M	UC(L), DOUBLE SKIN, 1PH, DP, DD, 540D/H - 230V/ 1N/ 60HZ MARINE	230 V	1	60	<a href="#">213</a>
502715	ELAI3GUSPH6	UC(L), DOUBLE SKIN, 3PH, DP, DD, 540D/H - 440V/ 3/ 60HZ USPH	440 V	3	60	<a href="#">243</a>
502716	ELAI1G8	UC(L), WASH-SADE, DOUBLE SKIN, 1PH, DP, DD, 540D/H-208V	208 V	1	60	<a href="#">201</a>
502717	ELAI1G4	UC(L), WASH-SADE, DOUBLE SKIN, 1PH, DP, DD, 540D/H-240V	240 V	1	60	<a href="#">201</a>
502718	ELAI3GTL	UC(L), WASH-SAFE, DBL. SKIN, 3PH, DP, DD, 720D/H - THERMAL LABEL	400 V	3N	50	<a href="#">245</a>
502719	ELAI3GCL	UC(L), WASH-SAFE, DBL. SKIN, 3PH, DP, DD, 720D/H - CAFE LINE	400 V	3N	50	<a href="#">210</a>
502720	ELAI1GCL	UC(L), WASH-SAFE, DBL. SKIN, 1PH, DP, DD, 720D/H - CAFE LINE	230 V	1N	50	<a href="#">210</a>
502721	ELAI3GWL	UC(L), WASH-SAFE, DBL. SKIN, 3PH, DP, DD, 720D/H - WINE LINE	400 V	3N	50	<a href="#">211</a>
502722	EUCA060/DD	UC(L), WASH-SAFE, DBL. SKIN, 3PH, DP, 216D/H - MEDICAL LINE	400 V	3N	50	<a href="#">238</a>
502724	EUCA060WS	UC(L), WASH-SAFE, DBL. SKIN, 3PH, WS, DP, DD, 216D/H - MEDICAL LINE	400 V	3N	50	<a href="#">239</a>
502725	ZLI3	UC(L), DOUBLE SKIN, 3PH, 720D/H	400 V	3N	50	<a href="#">212</a>
502726	ZLI3CD	UC(L), DOUBLE SKIN, 3PH, COLD R., DD, 720D/H	400 V	3N	50	<a href="#">222</a>
502727	ZLAI3	UC(L), ACTIVE, DOUBLE SKIN, 3PH, 720D/H	400 V	3N	50	<a href="#">209</a>
502728	ZLAI3P	UC(L), ACTIVE, DOUBLE SKIN, 3PH, DRAIN PUMP, 720D/H	400 V	3N	50	<a href="#">209</a>
502729	ZLAI3G	UC(L), ACTIVE, DOUBLE SKIN, 3PH, DP, DD, 720D/H	400 V	3N	50	<a href="#">209</a>
502730	ZLAI3WP	UC(L), ACTIVE, DOUBLE SKIN, 3PH, WS, DP, 720D/H	400 V	3N	50	<a href="#">228</a>
502731	ZLAI3WG	UC(L), ACTIVE, DOUBLE SKIN, 3PH, WS, DP, DD, 720D/H	400 V	3N	50	<a href="#">228</a>
502733	NLAI3G	UC(L), ATMOSPHERIC, DOUBLE SKIN, 3PH, DP, DD, 720D/H	400 V	3N	50	<a href="#">209</a>
502734	NLAI1WG	UC(L), ATMOSPHERIC, DOUBLE SKIN, 1PH, WS, DP, DD, 720D/H	230 V	1N	50	<a href="#">228</a>
502735	VLAI3G	UC(L), ATMOSPHERIC, DOUBLE SKIN, 3PH, DP, DD, 720D/H	400 V	3N	50	<a href="#">233</a>
502736	VLAI1G8	UC(L), ATMOSPHERIC, DOUBLE SKIN, 1PH, DP, DD, 30B/H - 208V	208 V	1	60	<a href="#">224</a>
502737	VLAI1G4	UC(L), ATMOSPHERIC, DOUBLE SKIN, 1PH, DP, DD, 30B/H - 240V	240 V	3	60	<a href="#">224</a>
502738	CLAI1G	UC(L), ATMOSPHERIC, DOUBLE SKIN, 1PH, DP, DD, 720D/H	230 V	1N	50	<a href="#">209</a>
502739	XLAI3G	UC(L), ATMOSPHERIC, DOUBLE SKIN, 3PH, DP, DD, 720D/H	400 V	3N	50	<a href="#">209</a>
502740	ET5AI	UC/ELECT/ATM/DP/ECOTEMP/EUROPE/6KW/ITALY	400 V	3N	50	<a href="#">215</a>
502741	ET5AIP	UC/ELECTRONIC/ATM/DP/ECOTEMP/EUROPE/6KW	400 V	3N	50	<a href="#">215</a>
502743	DW6-38	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H	400 V	3N	50	<a href="#">246</a>
502744	ELAI3GUSPH5	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H	400 V	3	50	<a href="#">243</a>
502745	NLAI3CG	UC(L), ATMOSPHERIC, DOUBLE SKIN, 3PH, DP, DD, 720D/H, COLD WATER	400 V	3N	50	<a href="#">209</a>
502746	HLAI3GNR	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H-NO RACK	400 V	3N	50	<a href="#">209</a>
502747	DLAI3GNR	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H-NO RACK	400 V	3N	50	<a href="#">209</a>
190EMP	ELAI36GM	UC(L), WASH-SAFE, DOUBLE SKIN, 230v - 3PH - 60Hz, DP, DD, 720D/H, MARINE	230 V	3	60	<a href="#">209</a>

# DEFAULT 3

User Interface default configuration for Glasswasher and Undercounter dishwasher

Gen → ↓	Ent → ↓	FAC → ↓	LY1 → ↓	LY2 → ↓	LY3 → ↓	drn → ↓	dPA → ↓	ran → ↓	HCP → ↓	CFG → ↓	dbg → ↓
dIn 50	LYC -	bkt 80	Ln1 1	Ln2 1	Ln3 3	ldr 30	lPA 0	rEL -	SEr 1	tYP 0	t 1 15
rIn 10	cYc -	bktH 2	Sh1 10	Sh2 40	Sh3 40	Fdr 80	dLY 3	rLS -	Adr 1	ba, 0	t 2 200
dEt 8	nnc -	bh, 96	PA1 4	PA2 4	PA3 4	drt 0	Pdr 0	RCC -	Prn 1	dao 2	t 3 15
rA, 4	L -	bLo 1	Pr1 0	Pr2 0	Pr3 0	cbd 0	rPA 0	RA11 -	bkt 90	dFL -	t 4 10
	L ik -	bFL 5	r i1 16	r i2 16	r i3 16	dka 18	CF 0	CB -	bH 10	trc 1	t 5 20
	rSt -	bAD 0	cr1 0	cr2 0	cr3 0		r ik 0	F21 -	bkt 68	b_t 1	t 6 20
	nLY -	bP 1	dr1 30	dr2 30	dr3 30		PPL 0		tH 10	btf 75	AL_ 0
	drn -	bSt 2	FP1 0	FP2 0	FP3 0		cdE 5			LES 0	tkh 100
	rLY 0	btd 3	tL1 0	tL2 1	tL3 2		tLE 0			U1 9	
	nrE -	bkt 63	tS1 59	tS2 12	tS3 12		btl 86			rE 0	
	rES -	bktH 5			bkt3 0		btl 75			ALr 1	
		tH, 75					tHt 2			ARC 0	
		bLo 1					CrE 0			FrG 0	
		bFL 20					DFt 60			SrU 10	
							FUL 9			bPa 50	



# PROG 201

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	9
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	btC	84	Ln1	-	Ln2	2	Ln3	-	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	btH	-	Sh1	40	Sh2	-	Sh3	-	Fdr	-	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	bh1	-	PR1	-	PR2	-	PR3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	3	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	CR11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	10	r i2	10	r i3	10	dta	-	[ F	1	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	tk	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tk	-	btF	-	AL_	-
		drn	-	bSt	-	FP1	6	FP2	6	FP3	6			[dE	-					LES	-	tkh	-
		rLY	-	btD	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	tkC	68	tS1	-	tS2	-	tS3	-			btL	-					rE	-		
		rES	-	tkH	2									tkL	-					ALr	-		
				tkM	-									tkE	-					ARG	-		
				tkLo	-									CrE	-					FrG	-		
				tkFl	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 202

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	0
										LES	0
										U1	24
										rE	0
										ALr	0
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	165	LYC	-	b_tC	84	Ln1	-	Ln2	2	Ln3	2	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	cYc	-	b_tH	-	Sh1	42	Sh2	42	Sh3	42	Fdr	100	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	182	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	61	L	-	b_La	-	Pr1	-	Pr2	-	Pr3	-	[bd	-	rPA	-	CR11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	14	r i2	14	r i3	14	dt_a	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	3	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tH	-	b_tF	-	ALr	-
		drn	-	bSt	-	FP1	-	FP2	-	FP3	-			[dE	-					LES	-	it_h	-
		rLY	-	b_td	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tI	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				t_H1	-									t_Ht	-					ARG	-		
				tLa	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 203

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	0
										LES	0
										U1	24
										rE	0
										ALr	0
										ARQ	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG										
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓										
dIn	-	b_tC	84	Ln1	-	Ln2	2	Ln3	3	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	b_tH	-	Sh1	42	Sh2	42	Sh3	42	Fdr	100	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	b_h1	-	PR1	-	PR2	-	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	61	bLo	-	Pr1	-	Pr2	-	Pr3	-	[bd	-	rPA	-	[R11	-	b_t	-	dFL	-	t 4	-
		bFL	-	r11	14	r12	14	r13	14	dt_a	-	[F	-	[B	-	bM	-	trc	-	t 5	-
		bRD	3	cr1	-	cr2	-	cr3	-			r1k	-	F21	-	t_t	-	b_t	-	t 6	-
		bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tM	-	b_tF	-	ALr	-
		bSt	-	FP1	-	FP2	-	FP3	-			[dE	-					LES	-	it_h	-
		btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		t_tI	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		t_tM	-									t_tL	-					ALr	-		
		tM1	-									tMt	-					ARQ	-		
		tLo	-									[rE	-					FrG	-		
		tFL	-									DFt	-					SrU	-		
												FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 204

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbg
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	0
										b_t	1
										btF	75
										LES	0
										U1	24
										rE	1
										ALr	0
										ARQ	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbg												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	70	LYC	-	btC	83	Ln1	-	Ln2	2	Ln3	2	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	5	cYc	-	btH	-	Sh1	43	Sh2	43	Sh3	43	Fdr	100	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	-	nnc	-	bh1	-	PR1	-	PR2	-	PR3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLa	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	11	r i2	11	r i3	11	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	2	cr1	-	cr2	-	cr3	-			r ik	-	F21	-	tk	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tk	-	btF	-	AL	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-					LES	-	tkh	-
		rLY	20	btD	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	tkE	-	tS1	-	tS2	-	tS3	-			btL	-					rE	-		
		rES	-	tkH	-									tkL	-					ALr	-		
				tkM	-									tkE	-					ARQ	-		
				tkLa	-									[rE	-					FrG	-		
				tkFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 205

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	0
										b_t	1
										b_tF	75
										LES	0
										U1	25
										rE	1
										ALr	0
										ARQ	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	70	LYC	-	b_tC	83	Ln1	-	Ln2	2	Ln3	2	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	5	cYc	-	b_tH	-	Sh1	43	Sh2	43	Sh3	43	Fdr	100	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	-	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	11	r i2	11	r i3	11	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	2	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tH	-	b_tF	-	ALr	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-					LES	-	tkh	-
		rLY	20	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				t_H1	-									t_Ht	-					ARQ	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.



# PROG 210

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	1
										U1	9
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYE	-	btE	-	Ln1	-	Ln2	-	Ln3	-	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	eYe	-	btH	-	Sh1	14	Sh2	42	Sh3	44	Fdr	-	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	bh1	-	PR1	-	PR2	-	PR3	-	drE	-	Pdr	-	RCE	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLa	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	10	r i2	10	r i3	10	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	tk	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	25			PP1	-			tk	-	btF	-	AL	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			EdE	-				-	LES	-	tkh	-
		rLY	-	btE	-	tL1	-	tL2	-	tL3	-			tLE	-				-	U1	-		
		nrE	-	tkE	-	tS1	-	tS2	-	tS3	-			btL	-				-	rE	-		
		rES	-	tkH	-									tkL	-				-	ALr	-		
				tkM	-									tkE	-				-	ARG	-		
				tkLa	-									CrE	-				-	FrG	-		
				tkFl	-									DFE	-				-	SrU	-		
														FUL	-				-	bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 211

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	65
										LES	0
										U1	9
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	25	LYC	-	b_tC	-	Ln1	-	Ln2	-	Ln3	2	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	b_tH	-	Sh1	8	Sh2	31	Sh3	31	Fdr	-	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	4	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	EA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	16	r i2	16	r i3	16	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	25			PP1	-			tH	-	b_tF	-	ALr	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-					LES	-	ikh	-
		rLY	-	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	55	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	2									t_tL	-					ALr	-		
				tH1	-									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.



# PROG 212

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	0
										LES	0
										U1	8
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	b_tC	86	Ln1	-	Ln2	-	Ln3	-	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	b_tM	-	Sh1	12	Sh2	42	Sh3	42	Fdr	-	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	-	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	b_La	-	Pr1	-	Pr2	-	Pr3	-	[bd	-	rPA	-	RA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	14	r i2	14	r i3	16	dt_a	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tM	-	b_tF	-	AL_	-
		drn	-	bSt	-	FP1	0	FP2	-	FP3	-			[dE	-					LES	-	it_h	-
		rLY	-	b_td	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		-
		nrE	-	t_tI	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		-
		rES	-	t_tM	-									t_tL	-					ALr	-		-
				tM1	-									tMt	-					ARG	-		-
				tLa	-									[rE	-					FrG	-		-
				tFL	-									DFt	-					SrU	-		-
														FUL	-					bPa	-		-

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 213

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	0
										b_t	1
										b_tF	75
										LES	0
										U1	9
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
dIn -	LYC -	b_tC 90	Ln1 -	Ln2 -	Ln3 -	ldr -	lPA 5	rEL -	SEr -	tYP -	t 1 -
rIn -	cYc -	b_tM -	Sh1 12	Sh2 42	Sh3 42	Fdr -	dLY -	rLS -	Rdr -	ba1 -	t 2 -
dEt -	nnc -	b_h1 0	PA1 -	PA2 -	PA3 -	dr_t -	Pdr -	RCC -	Prn -	daa -	t 3 -
rA1 -	L -	bLo -	Pr1 -	Pr2 -	Pr3 -	lbd -	rPA -	RA11 -	b_t -	dFL -	t 4 -
	L ik -	bFL -	r i1 14	r i2 14	r i3 14	dto -	l F -	l B -	bM -	trc -	t 5 -
	rSt -	bRD -	cr1 -	cr2 -	cr3 -		r ik -	FZ1 -	t_t -	b_t -	t 6 -
	nLY -	bP -	dr1 -	dr2 -	dr3 -		PPL -		tM -	b_tF -	AL_ -
	drn -	bSt 0	FP1 -	FP2 -	FP3 -		lde -			LES -	lth -
	rLY -	btd 10	tL1 -	tL2 -	tL3 -		tLE -			U1 -	
	nrE -	t_tC 66	tS1 -	tS2 -	tS3 -		b_tL -			rE -	
	rES -	t_tM -					t_tL -			ALr -	
		tM1 85					tMt -			ARG -	
		tLo -					lre -			FrG -	
		tFL -					DFt -			SrU -	
							FUL -			bPa -	

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 214

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	9
										rE	0
										ALr	0
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYE	-	btE	-	Ln1	-	Ln2	-	Ln3	-	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	eYe	-	btH	-	Sh1	13	Sh2	43	Sh3	43	Fdr	100	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	bh1	-	PR1	-	PR2	-	PR3	-	drE	-	Pdr	-	RCE	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLa	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	11	r i2	11	r i3	11	dta	-	E F	-	E B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	tk	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	25			PPL	-			tk	-	btF	-	AL	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			EdE	-			LES	-	LES	-	tkh	-
		rLY	-	btE	-	tL1	-	tL2	-	tL3	-			tLE	-			U1	-	U1	-		-
		nrE	-	tkE	-	tS1	-	tS2	-	tS3	-			btL	-			rE	-	rE	-		-
		rES	-	tkH	-									tkL	-			ALr	-	ALr	-		-
				tkM	-									tkE	-			ARG	-	ARG	-		-
				tkLa	-									ErE	-			FrG	-	FrG	-		-
				tkFL	-									DFE	-			SrU	-	SrU	-		-
														FUL	-			bPa	-	bPa	-		-

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 215

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	75
										LES	0
										U1	8
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
dIn -	LYC -	b_tC 82	Ln1 -	Ln2 -	Ln3 1	ldr -	lPA 5	rEL -	SEr -	tYP -	t 1 -
rIn -	cYc -	b_tM -	Sh1 6	Sh2 36	Sh3 32	Fdr -	dLY -	rLS -	Rdr -	ba1 -	t 2 -
dEt 181	nnc -	b_h1 -	PA1 -	PA2 -	PA3 -	drt -	Pdr -	RCC -	Prn -	daa -	t 3 -
rA1 61	L -	bLo -	Pr1 -	Pr2 -	Pr3 -	lbd -	rPA -	RA11 -	b_t -	dFL -	t 4 -
	L ik -	bFL -	r i1 16	r i2 16	r i3 20	dta -	l F -	l B -	bM -	trc -	t 5 -
	rSt -	bRD -	cr1 -	cr2 -	cr3 -		r ik -	F21 -	t_t -	b_t -	t 6 -
	nLY -	bP -	dr1 -	dr2 -	dr3 40		PPL -		tM -	b_tF -	AL_ -
	drn -	bSt -	FP1 4	FP2 4	FP3 4		lde -			LES -	lth -
	rLY -	btd -	tL1 -	tL2 -	tL3 -		tLE -			U1 -	
	nrE -	t_tC -	tS1 -	tS2 -	tS3 -		b_tL -			rE -	
	rES -	t_tM -			t_t3 65		t_tL -			ALr -	
		tM1 -					tMt -			ARG -	
		tLo -					l_rE -			FrG -	
		tFL -					DFt -			SrU -	
							FUL -			bPa -	

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 216

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	9
										rE	0
										ALr	0
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
dln -	LYE -	btE 84	Ln1 0	Ln2 2	Ln3 1	ldr -	IPA -	rEL -	SEr -	tYP -	t 1 -
rin -	eYe -	btH -	Sh1 58	Sh2 43	Sh3 43	Fdr 100	dLY -	rLS -	Rdr -	ba1 -	t 2 -
dEt 6	nnc -	bh1 -	PA1 -	PA2 -	PA3 -	drt -	Pdr -	RCC -	Prn -	daa -	t 3 -
rA1 -	L -	bLa -	Pr1 -	Pr2 -	Pr3 -	lbd -	rPA -	RA11 -	bt -	dFL -	t 4 -
	L ik -	bFL -	r i1 11	r i2 11	r i3 11	dta -	E F -	E B -	bM -	trc -	t 5 -
	rSt -	bRD -	cr1 -	cr2 -	cr3 -		r ik -	FZ1 -	tt -	b_t -	t 6 -
	nLY -	bP -	dr1 25	dr2 25	dr3 25		PPL -		tH -	btF -	AL -
	drn -	bSt -	FP1 2	FP2 2	FP3 2		EdE -			LES -	tkh -
	rLY -	btD -	tL1 -	tL2 -	tL3 -		tLE -			U1 -	
	nrE -	ttE 73	tS1 -	tS2 -	tS3 -		btL -			rE -	
	rES -	ttH 2			tt3 65		ttL -			ALr -	
		tM1 80					tMt -			ARG -	
		tLa -					ErE -			FrG -	
		tFL -					DFt -			SrU -	
							FUL -			bPa -	

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 217

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	24
										rE	1
										ALr	0
										ARQ	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYE	-	btE	-	Ln1	-	Ln2	2	Ln3	2	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	eYe	-	btH	-	Sh1	13	Sh2	43	Sh3	43	Fdr	100	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	bh1	-	PR1	-	PR2	-	PR3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLa	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	11	r i2	11	r i3	11	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	tk	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	-	dr3	-			PPL	-			tk	-	btF	-	AL	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-					LES	-	tkh	-
		rLY	-	btD	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	tkE	-	tS1	-	tS2	-	tS3	-			btL	-					rE	-		
		rES	-	tkH	-									tkL	-					ALr	-		
				tk1	-									tkE	-					ARQ	-		
				tkLa	-									[rE	-					FrG	-		
				tkFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 218

1.Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	0
										b_t	1
										b_tF	0
										LES	0
										U1	24
										rE	0
										ALr	0
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2.Switch OFF to save the values

3.Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	165	LYC	-	b_tC	02	Ln1	-	Ln2	2	Ln3	2	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	cYc	-	b_tH	-	Sh1	42	Sh2	42	Sh3	42	Fdr	100	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	182	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	61	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	CR11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	14	r i2	14	r i3	14	dt_a	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	3	cr1	-	cr2	-	cr3	-			r ik	-	F21	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tH	-	b_tF	-	AL_	-
		drn	-	bSt	-	FP1	-	FP2	-	FP3	-			[dE	-					LES	-	it_h	-
		rLY	-	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				tM1	-									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4.Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 219

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	0
										LES	0
										U1	24
										rE	0
										ALr	0
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	165	LYC	-	b_tC	84	Ln1	-	Ln2	2	Ln3	2	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	cYc	-	b_tH	-	Sh1	43	Sh2	43	Sh3	43	Fdr	100	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	182	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	61	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	40	rPA	-	RA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	11	r i2	11	r i3	11	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	3	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tH	-	b_tF	-	ALr	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-					LES	-	itk	-
		rLY	-	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tI	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				tM1	-									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.





# PROG 222

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	0
										LES	0
										U1	8
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	btC	86	Ln1	-	Ln2	-	Ln3	-	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	btH	-	Sh1	12	Sh2	42	Sh3	42	Fdr	-	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	-	nnc	-	bh1	-	PR1	-	PR2	-	PR3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLa	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	14	r i2	14	r i3	14	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	16	cr2	16	cr3	16			r ik	-	FZ1	-	tk	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tk	-	btF	-	AL_	-
		drn	-	bSt	-	FP1	0	FP2	-	FP3	-			[dE	-					LES	-	tkh	-
		rLY	-	btD	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	tkE	-	tS1	-	tS2	-	tS3	-			btL	-					rE	-		
		rES	-	tkH	-									tkL	-					ALr	-		
				tkM	-									tkE	-					ARG	-		
				tkLa	-									CrE	-					FrG	-		
				tkFl	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 223

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	0
										b_t	2
										b_tF	0
										LES	0
										U1	24
										rE	0
										ALr	0
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	165	LYC	-	b_tC	02	Ln1	-	Ln2	2	Ln3	2	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	cYc	-	b_tH	-	Sh1	42	Sh2	42	Sh3	42	Fdr	100	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	182	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	61	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	CR11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	14	r i2	14	r i3	14	dt_a	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	3	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tH	-	b_tF	-	ALr	-
		drn	-	bSt	-	FP1	-	FP2	-	FP3	-			[dE	-					LES	-	it_h	-
		rLY	-	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				tM1	-									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 224

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	25
										rE	1
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
dln -	LYC -	btC 84	Ln1 -	Ln2 3	Ln3 -	ldr -	lPA -	rEL -	SEr -	tYP -	t 1 -
rin -	cYc -	btM -	Sh1 40	Sh2 -	Sh3 10	Fdr -	dLY -	rLS -	Rdr -	ba1 -	t 2 -
dEt 6	nnc -	bh1 -	PR1 -	PR2 -	PR3 -	drt -	Pdr -	RCC -	Prn -	daa -	t 3 -
rA1 3	L -	bLo -	Pr1 -	Pr2 -	Pr3 -	lbd -	rPA -	RA11 -	bt -	dFL -	t 4 -
	L ik -	bFL -	r11 10	r12 10	r13 10	dta -	CF -	EB -	bM -	trc -	t 5 -
	rSt -	bRD -	cr1 -	cr2 -	cr3 -		rik -	FZ1 -	tk -	b_t -	t 6 -
	nLY -	bP -	dr1 -	dr2 -	dr3 -		PPL -		tk -	btF -	AL -
	drn -	bSt -	FP1 6	FP2 6	FP3 6		EdE -			LES -	tkh -
	rLY -	btD -	tL1 -	tL2 -	tL3 -		tLE -			U1 -	
	nrE -	ttC 68	tS1 -	tS2 -	tS3 -		btL -			rE -	
	rES -	ttM 2			tt3 -		ttL -			ALr -	
		tk1 -					tkE -			ARG -	
		tkLo -					CrE -			FrG -	
		tkFl -					DFt -			SrU -	
							FUL -			bPa -	

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 225

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	0
										LES	0
										U1	8
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	13	LYC	-	b_tC	83	Ln1	-	Ln2	4	Ln3	1	ldr	10	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	cYc	-	b_tH	-	Sh1	30	Sh2	30	Sh3	30	Fdr	26	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	b_h1	-	PR1	10	PR2	10	PR3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	0	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	[bd	-	rPA	-	EA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	-	r i2	-	r i3	-	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	2	cr1	-	cr2	-	cr3	8			r ik	-	F21	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	20			PPL	-			tH	-	b_tF	-	AL_	-
		drn	-	bSt	-	FP1	4	FP2	4	FP3	2			[dE	-					LES	-	tkh	-
		rLY	-	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				tM1	-									tMt	-					ARG	-		
				tLo	-									[rE	1					FrG	-		
				tFL	5									DFt	10					SrU	-		
														FUL	0					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 226

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	0
										LES	0
										U1	8
										rE	1
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	13	LYC	-	b_tC	83	Ln1	-	Ln2	4	Ln3	1	ldr	10	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	cYc	-	b_tM	-	Sh1	30	Sh2	30	Sh3	30	Fdr	26	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	b_h1	-	PR1	10	PR2	10	PR3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	0	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	CR11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	-	r i2	-	r i3	-	dta	-	CF	-	CB	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	2	cr1	-	cr2	-	cr3	8			r ik	-	FZ1	-	tt	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	20			PPL	-			tM	-	b_tF	-	AL	-
		drn	-	bSt	-	FP1	4	FP2	4	FP3	2			EdE	-					LES	-	tkh	-
		rLY	20	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tM	-									t_tL	-					ALr	-		
				tM1	-									tMt	-					ARG	-		
				tLo	-									CrE	1					FrG	-		
				tFL	5									DFt	10					SrU	-		
														FUL	0					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 227

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	0
										LES	0
										U1	8
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	13	LYC	-	b_tC	83	Ln1	0	Ln2	-	Ln3	0	ldr	10	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	cYc	-	b_tH	-	Sh1	36	Sh2	30	Sh3	36	Fdr	26	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	b_h1	-	PR1	-	PR2	10	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	0	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	[bd	-	rPA	-	CR11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	-	r i2	-	r i3	-	dt_a	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	2	cr1	-	cr2	-	cr3	10			r ik	-	F21	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	20			PPL	-			tH	-	b_tF	-	AL_	-
		drn	-	bSt	-	FP1	4	FP2	4	FP3	-			[dE	-					LES	-	it_h	-
		rLY	-	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				tM1	-									tMt	-					ARG	-		
				tLo	-									CrE	1					FrG	-		
				tFL	5									DFt	10					SrU	-		
														FUL	0					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.





# PROG 230

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba,	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	25
										rE	0
										ALr	0
										ARQ	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYE	-	btE	-	Ln1	1	Ln2	2	Ln3	2	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	eYe	-	btH	-	Sh1	13	Sh2	43	Sh3	43	Fdr	100	dLY	-	rLS	-	Rdr	-	ba,	-	t 2	-
dEt	6	nnc	-	bh,	-	PR1	-	PR2	-	PR3	-	drE	-	Pdr	-	RCE	-	Prn	-	daa	-	t 3	-
rA,	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	[bd	-	rPA	-	RA11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	11	r i2	11	r i3	11	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	tt	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	-	dr3	-			PPL	-			tH	-	btF	-	AL	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-					LES	-	tkh	-
		rLY	-	btE	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	ttE	-	tS1	-	tS2	-	tS3	-			btL	-					rE	-		
		rES	-	ttH	-									ttL	-					ALr	-		
				tM,	-									tMt	-					ARQ	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFE	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 231

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba,	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	24
										rE	0
										ALr	0
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	btC	84	Ln1	1	Ln2	2	Ln3	2	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	btH	-	Sh1	13	Sh2	43	Sh3	43	Fdr	100	dLY	-	rLS	-	Rdr	-	ba,	-	t 2	-
dEt	6	nnc	-	bh,	-	PA1	-	PA2	-	PA3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA,	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	11	r i2	11	r i3	11	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	tk	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	25			PPL	-			tk	-	btF	-	AL	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-			LES	-	LES	-	tkh	-
		rLY	-	btD	-	tL1	-	tL2	-	tL3	-			tLE	-			U1	-	U1	-		
		nrE	-	tkC	73	tS1	-	tS2	-	tS3	-			btL	-			rE	-	rE	-		
		rES	-	tkH	2									tkL	-			ALr	-	ALr	-		
				tk,	80									tkE	-			ARG	-	ARG	-		
				tkLo	-									CrE	-			FrG	-	FrG	-		
				tkFL	-									DFt	-			SrU	-	SrU	-		
														FUL	-			bPa	-	bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 233

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	75
										LES	0
										U1	8
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYE	-	b_tE	-	Ln1	1	Ln2	2	Ln3	2	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	eYc	-	b_tH	-	Sh1	14	Sh2	44	Sh3	44	Fdr	-	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	drE	-	Pdr	-	RCE	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	10	r i2	10	r i3	10	dto	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	25			PPL	-			tH	-	b_tF	-	ALr	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-					LES	-	tkh	-
		rLY	-	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tE	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				tH1	-									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 234

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbg ↓
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	75
										LES	0
										U1	9
										rE	0
										ALr	0
										ARQ	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbg ↓
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
dln -	LYC -	b_tC 87	Ln1 1	Ln2 -	Ln3 -	ldr -	lPA -	rEL -	SEr -	tYP -	t 1 -
rin -	cYc -	b_tM -	Sh1 -	Sh2 38	Sh3 36	Fdr 100	dLY -	rLS -	Rdr -	ba1 -	t 2 -
dEt 6	nnc -	b_h1 -	PA1 -	PA2 -	PA3 -	drt -	Pdr -	RCC -	Prn -	daa -	t 3 -
rA1 -	L -	bLo -	Pr1 -	Pr2 -	Pr3 -	lbd -	rPA -	EA11 -	b_t -	dFL -	t 4 -
	L ik -	bFL -	r i1 12	r i2 14	r i3 16	dta -	CF -	EB -	bM -	trc -	t 5 -
	rSt -	bRD -	cr1 -	cr2 -	cr3 -		r ik -	FZ1 -	t_t -	b_t -	t 6 -
	nLY -	bP -	dr1 25	dr2 25	dr3 25		PPL -		tM -	b_tF -	ALr -
	drn -	bSt -	FP1 4	FP2 4	FP3 4		EdE -			LES -	ikh -
	rLY -	btd -	tL1 -	tL2 -	tL3 -		tLE -			U1 -	
	nrE -	t_tC 75	tS1 -	tS2 -	tS3 -		b_tL -			rE -	
	rES -	t_tM 2			t_t3 65		t_tL -			ALr -	
		tM1 80					tMt -			ARQ -	
		tLo -					CrE -			FrG -	
		tFL -					DFt -			SrU -	
							FUL -			bPa -	

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 235

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	1
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	0
										LES	0
										U1	8
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	13	LYC	-	b_tC	87	Ln1	1	Ln2	4	Ln3	1	ldr	10	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	cYc	-	b_tM	-	Sh1	30	Sh2	30	Sh3	30	Fdr	26	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	b_h1	-	PR1	10	PR2	10	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	0	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	[bd	-	rPA	-	CR11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	-	r i2	-	r i3	-	dt_a	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	2	cr1	-	cr2	-	cr3	8			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	20			PPL	-			tM	-	b_tF	-	AL_	-
		drn	-	bSt	-	FP1	4	FP2	4	FP3	2			[dE	4					LES	-	tkh	-
		rLY	-	b_td	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	75	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tM	-									t_tL	-					ALr	-		
				tM1	-									tMt	-					ARG	-		
				tLo	-									[rE	1					FrG	-		
				tFL	5									DFt	10					SrU	-		
														FUL	0					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 236

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	9
										rE	0
										ALr	0
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	165	LYC	-	btC	84	Ln1	1	Ln2	2	Ln3	-	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	btH	-	Sh1	43	Sh2	43	Sh3	43	Fdr	100	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	182	nnc	-	bh1	-	PA1	-	PA2	-	PA3	-	drE	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	61	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	11	r i2	11	r i3	11	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	0	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	tt	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	25			PPL	-			tH	-	btF	-	AL	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-					LES	-	tkh	-
		rLY	-	btE	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	ttE	73	tS1	-	tS2	-	tS3	-			btL	-					rE	-		
		rES	-	ttH	2									ttL	-					ALr	-		
				tM1	80									tMt	-					ARG	-		
				tLo	-									[rE	0					FrG	-		
				tFL	-									DFt	60					SrU	-		
														FUL	9					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 237

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	8
										rE	1
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
dIn -	LYC -	btC 84	Ln1 1	Ln2 3	Ln3 1	ldr -	lPA -	rEL -	SEr -	tYP -	t 1 -
rIn -	cYc -	btM -	Sh1 38	Sh2 38	Sh3 38	Fdr -	dLY -	rLS -	Rdr -	ba1 -	t 2 -
dEt 6	nnc -	bh1 -	PR1 -	PR2 -	PR3 10	drt -	Pdr -	RCC -	Prn -	daa -	t 3 -
rA1 3	L -	bLa -	Pr1 -	Pr2 -	Pr3 -	lbd -	rPA -	RA11 -	bt -	dFL -	t 4 -
	L ik -	bFL -	r i1 12	r i2 12	r i3 16	dta -	CF 1	EB -	bM -	trc -	t 5 -
	rSt -	bRD 2	cr1 -	cr2 -	cr3 -		r ik -	FZ1 -	tk -	b_t -	t 6 -
	nLY -	bP -	dr1 -	dr2 -	dr3 -		PPL -		tk -	btF -	AL -
	drn -	bSt -	FP1 6	FP2 6	FP3 6		EdE -			LES -	tkh -
	rLY -	btD -	tL1 -	tL2 -	tL3 -		tLE -			U1 -	
	nrE -	tkC 68	tS1 -	tS2 -	tS3 -		btL -			rE -	
	rES -	tkM 2			tk3 -		tkL -			ALr -	
		tk1 -					tkE -			ARG -	
		tkLa -					CrE 1			FrG -	
		tkFL -					DFt -			SrU -	
							FUL -			bPa -	

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 238

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	3
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	75
										LES	0
										U1	9
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	b_tC	90	Ln1	1	Ln2	-	Ln3	2	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	b_tH	-	Sh1	14	Sh2	48	Sh3	-	Fdr	-	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	-	nnc	-	b_h1	0	PR1	4	PR2	4	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	12	r i2	12	r i3	16	dto	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tH	-	b_tF	-	ALr	-
		drn	-	bSt	0	FP1	-	FP2	0	FP3	50			[dE	-					LES	-	ikh	-
		rLY	-	btd	10	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	77	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				tM1	85									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.



# PROG 239

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	3
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	75
										LES	0
										U1	9
										rE	1
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	b_tC	90	Ln1	1	Ln2	-	Ln3	2	ldr	-	IPA	-	rEL	-	SEr	9	tYP	-	t 1	-
rIn	-	cYc	-	b_tH	-	Sh1	14	Sh2	48	Sh3	-	Fdr	-	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	-	nnc	-	b_h1	0	PR1	4	PR2	4	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	12	r i2	12	r i3	16	dto	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tH	-	b_tF	-	AL_	-
		drn	-	bSt	0	FP1	-	FP2	0	FP3	50			[dE	-					LES	-	tkh	-
		rLY	-	btd	10	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	77	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				tM1	85									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 240

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	3
										ba,	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	75
										LES	0
										U1	24
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	b_tC	90	Ln1	1	Ln2	2	Ln3	2	ldr	-	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	b_tH	-	Sh1	14	Sh2	-	Sh3	-	Fdr	-	dLY	-	rLS	-	Rdr	-	ba,	-	t 2	-
dEt	-	nnc	-	b_h,	0	PR1	4	PR2	4	PR3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA,	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	[bd	-	rPA	-	RA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	12	r i2	16	r i3	16	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	F21	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tH	-	b_tF	-	AL_	-
		drn	-	bSt	0	FP1	-	FP2	60	FP3	0			[dE	-					LES	-	tkh	-
		rLY	-	btd	10	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	77	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	-									t_tL	-					ALr	-		
				tM,	85									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 241

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbg ↓
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	9
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbg ↓												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	13	LYC	-	btC	83	Ln1	1	Ln2	2	Ln3	4	ldr	10	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	cYc	-	btH	-	Sh1	33	Sh2	33	Sh3	33	Fdr	26	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	bh1	-	PR1	10	PR2	10	PR3	10	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	0	L	-	bLa	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	13	r i2	13	r i3	13	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	2	cr1	-	cr2	-	cr3	8			r ik	-	F21	-	tk	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	20			PPL	-			tk	-	btF	-	AL	-
		drn	-	bSt	-	FP1	4	FP2	4	FP3	4			[dE	4					LES	-	tkh	-
		rLY	-	btD	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	tkE	-	tS1	-	tS2	-	tS3	-			btL	-					rE	-		
		rES	-	tkH	-									tkL	-					ALr	-		
				tkM	-									tkE	-					ARG	-		
				tkLa	-									[rE	1					FrG	-		
				tkFL	5									DFt	10					SrU	-		
														FUL	0					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 242

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbg
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	8
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbg												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	13	LYC	-	btC	83	Ln1	1	Ln2	2	Ln3	4	ldr	10	IPA	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	0	cYc	-	btH	-	Sh1	33	Sh2	33	Sh3	33	Fdr	26	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	6	nnc	-	bh1	-	PR1	10	PR2	10	PR3	10	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	0	L	-	bLa	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	13	r i2	13	r i3	13	dt a	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	2	cr1	-	cr2	-	cr3	8			r ik	-	F21	-	tk	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	20			PPL	-			tk	-	btF	-	AL	-
		drn	-	bSt	-	FP1	4	FP2	4	FP3	4			[dE	-					LES	-	tkh	-
		rLY	-	bt d	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	tkE	-	tS1	-	tS2	-	tS3	-			btL	-					rE	-		
		rES	-	tkH	-									tkL	-					ALr	-		
				tkM1	-									tkE	-					ARG	-		
				tkLa	-									CrE	1					FrG	-		
				tkFL	5									DFt	10					SrU	-		
														FUL	0					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 243

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	0
										b_t	1
										b_tF	75
										LES	0
										U1	9
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	b_tC	84	Ln1	-	Ln2	2	Ln3	-	ldr	-	IPR	5	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	b_tH	-	Sh1	40	Sh2	-	Sh3	-	Fdr	-	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	-	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	CR11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	10	r i2	10	r i3	10	dta	-	[ F	1	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	-	dr2	-	dr3	-			PPL	-			tH	-	b_tF	-	ALr	-
		drn	-	bSt	0	FP1	6	FP2	6	FP3	6			[dE	-					LES	-	itH	-
		rLY	-	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	68	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	2									t_tL	-					ALr	-		
				tH1	-									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 244

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba,	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										btF	75
										LES	0
										U1	9
										rE	0
										ALr	0
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	btC	84	Ln1	1	Ln2	-	Ln3	-	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	btH	-	Sh1	13	Sh2	43	Sh3	43	Fdr	100	dLY	-	rLS	-	Rdr	-	ba,	-	t 2	-
dEt	6	nnc	-	bh,	-	PR1	-	PR2	-	PR3	-	drt	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA,	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	CR11	-	bt	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	11	r i2	11	r i3	11	dta	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	tk	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	25			PPL	-			tk	-	btF	-	AL	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-					LES	-	tkh	-
		rLY	-	btD	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	tkC	73	tS1	-	tS2	-	tS3	-			btL	-					rE	-		
		rES	-	tkH	2									tkL	-					ALr	-		
				tk,	80									tkE	-					ARG	-		
				tkLo	-									CrE	-					FrG	-		
				tkFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 245

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	3
										trc	1
										b_t	1
										b_tF	75
										LES	0
										U1	9
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbG												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	b_tC	87	Ln1	-	Ln2	-	Ln3	-	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	b_tH	-	Sh1	-	Sh2	38	Sh3	36	Fdr	-	dLY	-	rLS	-	Rdr	-	ba1	-	t 2	-
dEt	-	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	12	r i2	14	r i3	16	dto	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	25			PPL	-			tH	-	b_tF	-	ALr	-
		drn	-	bSt	-	FP1	4	FP2	4	FP3	4			[dE	-					LES	-	tkh	-
		rLY	0	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	75	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tH	2									t_tL	-					ALr	-		
				tM1	80									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.

# PROG 246

1. Switch OFF and then switch ON the machine.

Enter into Factory menu and set the CFG parameters family according to the table below.

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbg
										↓	↓
										tYP	0
										ba1	0
										daa	2
										dFL	-
										trc	1
										b_t	1
										b_tF	75
										LES	0
										U1	9
										rE	0
										ALr	1
										ARG	0
										FrG	0
										SrU	10
										bPa	50

2. Switch OFF to save the values

3. Switch ON the machine, and according to the table below modify the specific parameters

UEn →	Ent	FAC →	LY1 →	LY2 →	LY3 →	drn →	dPA →	ran →	HCP →	CFG →	dbg												
↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓												
dIn	-	LYC	-	b_tC	85	Ln1	-	Ln2	-	Ln3	-	ldr	-	IPR	-	rEL	-	SEr	-	tYP	-	t 1	-
rIn	-	cYc	-	b_tM	-	Sh1	14	Sh2	44	Sh3	44	Fdr	-	dLY	-	rLS	4	Rdr	-	ba1	-	t 2	-
dEt	-	nnc	-	b_h1	-	PR1	-	PR2	-	PR3	-	dr_t	-	Pdr	-	RCC	-	Prn	-	daa	-	t 3	-
rA1	-	L	-	bLo	-	Pr1	-	Pr2	-	Pr3	-	lbd	-	rPA	-	RA11	-	b_t	-	dFL	-	t 4	-
		L ik	-	bFL	-	r i1	10	r i2	10	r i3	10	dto	-	[ F	-	[ B	-	bM	-	trc	-	t 5	-
		rSt	-	bRD	-	cr1	-	cr2	-	cr3	-			r ik	-	FZ1	-	t_t	-	b_t	-	t 6	-
		nLY	-	bP	-	dr1	25	dr2	25	dr3	25			PPL	-			tM	-	b_tF	-	AL	-
		drn	-	bSt	-	FP1	2	FP2	2	FP3	2			[dE	-					LES	-	tkh	-
		rLY	0	btd	-	tL1	-	tL2	-	tL3	-			tLE	-					U1	-		
		nrE	-	t_tC	-	tS1	-	tS2	-	tS3	-			b_tL	-					rE	-		
		rES	-	t_tM	-									t_tL	-					ALr	-		
				tM1	-									tMt	-					ARG	-		
				tLo	-									[rE	-					FrG	-		
				tFL	-									DFt	-					SrU	-		
														FUL	-					bPa	-		

4. Switch OFF to save the values

After switching ON, the board is programmed and the machine is ready to operate.



# Vuota

GE <sub>n</sub> → ↓	Ent ↓	FAC → ↓	LY1 → ↓	LY2 → ↓	LY3 → ↓	drn → ↓	dPA → ↓	ran → ↓	MCP → ↓	CFG → ↓	dbG ↓
dln -	EYE -	bte -	Ln1 -	Ln2 -	Ln3 -	ldr -	lPA -	rEL -	SEr -	tYP -	t 1 -
rin -	eYe -	bteH -	Sh1 -	Sh2 -	Sh3 -	Fdr -	dLY -	rLS -	Rdr -	ba, -	t 2 -
dEt -	nnc -	bh, -	PA1 -	PA2 -	PA3 -	drk -	Pdr -	RCC -	Prn -	daa -	t 3 -
rA, -	L -	bLo -	Pr1 -	Pr2 -	Pr3 -	lbd -	rPA -	EA11 -	bte -	dFL -	t 4 -
	Lik -	bFL -	r,1 -	r,2 -	r,3 -	dka -	CF -	CB -	bH -	trc -	t 5 -
	rSt -	bAD -	cr1 -	cr2 -	cr3 -		r,te -	FZ1 -	te -	b,te -	t 6 -
	nEY -	bP -	dr1 -	dr2 -	dr3 -		PPL -		tH -	bteF -	AL, -
	drn -	bSt -	FP1 -	FP2 -	FP3 -		lde -			LES -	tkh -
	rLY -	btd -	tL1 -	tL2 -	tL3 -		tLE -			U1 -	
	nrE -	tEt -	tS1 -	tS2 -	tS3 -		bteL -			rE -	
	rES -	tteH -			bte3 -		tteL -			ALr -	
		tH, -					tHt -			ARU -	
		tLo -					CrE -			FrG -	
		tFL -					DFt -			SrU -	
							FUL -			bPa -	

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