# **PROGRAMMING PARAMETERS**

FOR:

- DOUBLE SKIN GLASSWASHER
- SINGLE SKIN UNDERCOUNTER DISHWASHER
- DOUBLE SKIN UNDERCOUNTER DISHWASHER



#### **REVISIONS UPDATE**

EDITION	DESCRIPTION	DATE
4	Updated PRG-236 (400223-ELA3GMCD)	June 2022
5	Updated PRG-220 (Par <b>BP</b> from 0 to 1)	October 2022
6	Updated PRG-220 (Par <b>CFG bp</b> from 0 to 1)	
	Updated PRG-223 (Par FAC b_t from 1 to 2)	
	Updated PRG-227 (Par CY Ln1 from 1 to 0)	February 2023
	Updated PRG-239 (Par HCP Ser from 1 to 9)	
	Updated PRG-245 (Par <b>FAC btC</b> from 85°C)	
7	Add PNC 502746-502747-190EMP	May 2023
	Updated PRG-243 (Par In1 from 1 to - and sh1 from -	
8	to 40)	July 2023
	Updated PRG-201 (Par <b>sh1</b> from - to 40)	
9	Add PRG-246 for 502743 DW 6-38 MYPRO	Octobor 2022
	Updated PRG-245	

### INDEX

402230 ESDIACG

402231 ZSICGMS

402232 ZSIC

402233 ZSICW

402234 ZSICWP

402235 ZSICWG

402236 ZSDICG

402237 ZSDICWG

402238 ZSDIACG

402239 NSICW

402240 VSICG

402241 VSICWG

402242 XSICGB

402319 ESICGBMS

402320 ESDIAG3

GLASS		ECTRONIC				
PNC	Model	Description	Voltage	Ph	Hz	PROG
						Default
402174	VSICGBMS	GW(S) DOUBLE SKIN, COLD R., DP, DD, RBP, MULTI RACK, 30B/H	220-240 V	1N	50	227
402208	ESSIC	GW(SHORT S) DOUBLE SKIN, COLD R., 30B/H	220-240 V	1N	50	225
402209	ESSICW	GW(SHORT S) DOUBLE SKIN, COLD R., WS, 30B/H	220-240 V	1N	50	226
402210	ESSICWP	GW(SHORT S) DOUBLE SKIN, COLD R., WS, DP, 30B/H	220-240 V	1N	50	226
402211	ESSICWPB	GW(SHORT S) DOUBLE SKIN, COLD R., WS, DP, RBP, 30B/H	220-240 V	1N	50	226
402212	ESSICP3	GW(SHORT S) DBL.SKIN,COLD R., DP, 30B/H,NO PLUG-400V/3N	400 V	3N	50	225
402213	ZSSIC	GW(SHORT S), DOUBLE SKIN, COLD RINSE, 30B/H	220-240 V	1N	50	225
402214	ZSSICWP	GW(SHORT S), DOUBLE SKIN, COLD R., WS, DP, 30B/H	220-240 V	1N	50	226
402215	ESIC	GW(S) DOUBLE SKIN, COLD RINSE, 30B/H	200-240 V	1N	50	225
402216	ESICG	GW(S) DOUBLE SKIN, COLD RINSE, DP, DD, 30B/H	200-240 V	1N	50	225
402217	ESICW	GW(S) DOUBLE SKIN, COLD RINSE, WS, 30B/H	220-240 V	1N	50	226
402218	ESICWP	GW(S) DOUBLE SKIN, COLD R., WS, DP, 30B/H	220-240 V	1N	50	226
402219	ESICWP6	GW(S) DOUBLE SKIN, COLD R., WS, DP, 30B/H-60Hz	230 V	1N	60	226
402220	ESICWG	GW(S) DOUBLE SKIN, COLD R., WS, DP, DD, 30B/H	220-240 V	1N	50	226
402221	ESICWPB	GW(S) DOUBLE SKIN, COLD R., WS, DP, RBP, 30B/H	220-240 V	1N	50	226
402222	ESICP3	GW(S) DOUBLE SKIN, COLD R., DP, 30B/H,NO PLUG-400V/3N	400 V	3N	50	225
402223	ESDICG3	GW(S) INS. DOUBLE SKIN, COLD R., DP, DD, 30B/H,NO PLUG-400V/3N	400 V	3N	50	225
402224	ESICWPB6	GW(S) DOUBLE SKIN, COLD R., WS, DP, RBP, 30B/H,NO PLUG-60HZ	220-240 V	1N	60	226
402225	ESDICWGB	GW(S) INS. DOUBLE SKIN, COLD R., WS, DP, DD, RBP, 30B/H	220-240 V	1N	50	226
402226	ESDICWGBU	GW(S) INS. DOUBLE SKIN, COLD R., WS, DP, DD, RBP, 30B/H-UK	220-240 V	1N	50	226
402227	ESDICG	GW(S) INS. DOUBLE SKIN, COLD R., DP, DD, 30B/H	220-240 V	1N	50	225
402228	ESDICWG	GW(S) INS. DOUBLE SKIN, COLD R., WS, DP, DD, 30B/H	220-240 V	1N	50	226
402229	ESDICGTL	GW(S) INS. DOUBLE SKIN, COLD R., DP, DD, 30B/H - THERMAL LABEL	220-240 V	1N	50	235

GW(S), INS. DOUBLE SKIN, WASH-SAFE, DP, DD, 30B/H

GW(S) DOUBLE SKIN, COLD RINSE, 30B/H

GW(S) DOUBLE SKIN, COLD RINSE, WS, 30B/H

GW(S) DOUBLE SKIN, COLD RINSE, WS, DP, 30B/H

GW(S) INS. DOUBLE SKIN, COLD R., DP, DD, 30B/H

GW(S), INS. DOUBLE SKIN, ACTIVE, DP, DD, 30B/H

GW(S), DOUBLE SKIN, COLD RINSE, WS, 30B/H

DET.DISP-AUS

400V/3N

GW(S), DOULE SKIN, COLD RINSE, DP, DD, 30B/H

GW(S), DOULE SKIN, COLD RINSE, WS, DP, DD, 30B/H

GW(S)+MULTIRA.SUPP.-COLD R-RINSE BOOSTER PUMP-DR.PUMP-

GW(S) INS. DOUBLE SKIN, WASH-SAFE, DP, DD, 30B/H,NO PLUG-

GW(S), DOUBLE SKIN, COLD R., DP, DD, RBP, 30B/H

GW(S) DOUBLE SKIN, COLD RINSE, WS, DP, DD, 30B/H

GW(S) INS. DOUBLE SKIN, COLD R., WS, DP, DD, 30B/H

GW(S) DOUBLE SKIN, COLD R., DP, DD, MULTI RACK, 30B/H

220-240 V

200-240 V

220-240 V

220-240 V

220-240 V

400 V

1N

3N

50

50

50

50

50

50

50

50

50

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NC	Model	Description	Voltage	Ph	Hz	PROG
						Default
400089	ELA3GWP	UC(L), WASHPRO, 3PH, DP, DD, 48R/H	400 V	3N	50	<u>244</u>
400091	VL1GMS	UC(L), 1PH, DP, DD, MULTI RACK, 540D/H	230 V	1N	50	<u>218</u>
400092	NLA3WG	UC(L), ATMOSPHERIC, 3PH, WS, DP, DD, 540D/H	400 V	3N	50	<u>204</u>
400201	EL1	UNDERCOUNTER (L), 1PH, 540D/H	230 V	1N	50	202
400202	EL1D	UNDERCOUNTER(L), 1PH, DET. DISP., 540D/H	230 V	1N	50	<u>203</u>
400203	EL1L	UC(L), 1PH, 316L BOILER, 540D/H	230 V	1N	50	<u>202</u>
400204	EL1P	UC(L), 1PH, DRAIN PUMP, 540D/H	230 V	1N	50	202
400205	EL1P6	UC(L), 1PH, DRAIN PUMP, 540D/H - 60HZ	220-230 V	1N	60	202
400206	EL1G	UC(L), 1PH, DP, DD, 540D/H - UK	230 V	1N	50	202
400207	EL1G6M	UC(L), DRAIN PUMP, DET. DISP., 540D/H - 230V/1N/60HZ MARINE	230 V	1N	60	202
400208	EL1GMS	UC(L), 1PH, DP, DD, MULTI RACK, 540D/H	230 V	1N	50	<u>218</u>
400209	ELA1W	UC(L), WASH-SAFE, 1PH, WS, 540D/H	230 V	1N	50	205
400210	ELA1WP	UC(L), WASH-SAFE, 1PH, WS, DP, 540D/H	230 V	1N	50	205
400211	EL3	UNDERCOUNTER (L), 3PH, 540D/H	400 V	3N	50	202
400212	EL3P	UC(L), 3PH, DRAIN PUMP, 540D/H	400 V	3N	50	202
400213	EL3G	UC(L), 3PH, DRAIN PUMP, DET. DISP., 540D/H	400 V	3N	50	202
400214	ELA3W	UC(L), WASH-SAFE, 3PH, WATER SOFTENER, 540D/H	400 V	3N	50	205
400215	ELA3WP	UC(L), WASH-SAFE, 3PH, WS, DP, 540D/H	400 V	3N	50	205
400216	ELA3WG	UC(L), WASH-SAFE, 3PH, WS, DP, DD, 540D/H	400 V	3N	50	205
400217	FLA1P	UC(I) WASH-SAFE 1PH DRAIN PUMP 720D/H	230 V	1N	50	214
400218	FLA1G	UC(1) WASH-SAFE 1PH DP DD 540D/H	230 V	1N	50	230
400219	FLA1G6	UC(L) WASH-SAFE 1PH DP DD 1080D/H - 60HZ	220-230 V	1N	60	220
400220	ELA3G	UC(1) WASH-SAFE 3PH DP DD 48R/H	400 V	3N	50	216
400220	ELA3G6	UC(L), WASH-SAFE 3PH DP DD 48R/H - 60HZ	-+00 V 230 V	3	60	210
400227		UC(L) 3PH DP ON WHEELS 540D/H - AUTOGRUU	400 V	3N	50	210
400222		UC(L), WASH-SAFE 3PH DP DD 540D/H - MCD	400 V	3N	50	210
400223		UC(L), WASH-SAFE, SFH, DF, DD, 540D/H - MCD	400 V		50	230
400224		UNDERCOUNTER(L), IPH, $340D/\Pi$	230 V	111	50	202
400220		UNDERCOUNTER(L), IPH, DP, 00, 540D/H	230 V	111	50	202
400226	ZLIG		230 V	1N	50	<u>202</u>
400227	ZL1GMS	UC(L), 1PH, DP, DD, MULTI RACK, 540D/H	230 V	1N	50	218
400228	ZL3	UNDERCOUNTER(L), 3PH, 540D/H	400 V	3N	50	202
400229	ZL3D	UNDERCOUNTER(L), 3PH, DD, 540D/H	400 V	3N	50	202
400230	ZL3P	UC(L), 3PH, DRAIN PUMP, 540D/H	400 V	3N	50	<u>202</u>
400231	ZL3G	UC(L), 3PH, DRAIN PUMP, DET. DISP., 540D/H	400 V	ЗN	50	<u>202</u>
400232	ZLA1G	UC(L), ACTIVE, 1PH, DRAIN PUMP, DET. DISP., 540D/H	230 V	1N	50	<u>230</u>
400233	ZLA3	UNDERCOUNTER(L), ACTIVE, 3PH, 720D/H	400 V	ЗN	50	214
400234	ZLA3G	UC(L), ACTIVE, 3PH, DRAIN PUMP, DET. DISP., 48R/H	400 V	3N	50	<u>216</u>
400235	ZLA3W	UC(L), ACTIVE, 3PH, WATER SOFTENER, 540D/H	400 V	3N	50	<u>205</u>
400236	ZLA3WP	UC(L), ACTIVE, 3PH, WATER SOFTENER, DRAIN PUMP, 540D/H	400 V	3N	50	<u>205</u>
400237	ZLA3WG	UC(L), ACTIVE, 3PH, WS, DP, DD, 540D/H	400 V	3N	50	<u>205</u>
400238	NL1	UNDERCOUNTER(L), 1PH, 540D/H	230 V	1N	50	<u>202</u>
400239	NL1P	UNDERCOUNTER(L), 1PH, DRAIN PUMP, 540D/H	230 V	1N	50	<u>202</u>
400240	NL1G	UC(L), 1PH, DRAIN PUMP, DET. DISP., 540D/H	230 V	1N	50	<u>202</u>
400241	NL3	UNDERCOUNTER(L), 3PH, 540D/H	400 V	3N	50	<u>202</u>
400242	NL3P	UNDERCOUNTER(L), 3PH, DRAIN PUMP, 540D/H	400 V	3N	50	<u>202</u>
400243	NL3G	UNDERCOUNTER(L), 3PH, DRAIN PUMP, DET. DISP. 540D/H	400 V	3N	50	<u>202</u>
400244	NLA3W	UC(L), ATMOSPHERIC, 3PH, WATER SOFTENER, 540D/H	400 V	3N	50	<u>204</u>
400245	NLA1G	UC(L), ATMOSPHERIC, 1PH, DRAIN PUMP, DET. DISP., 720D/H	230 V	1N	50	<u>217</u>
400246	VL1	UNDERCOUNTER(L), 1PH, 540D/H	230 V	1N	50	202
400247	VL1G	UNDERCOUNTER(L), 1PH, DP, DD, 540D/H	230 V	1N	50	202
400248	VL3	UNDERCOUNTER(L), 3PH, 540D/H	400 V	3N	50	202
400249	VL3G	UNDERCOUNTER(L), 3PH, DP, DD, 540D/H	400 V	3N	50	202
400250	VLA3G	UC(L), ATMOSPHERIC, 3PH, DP, DD, 720D/H	400 V	3N	50	231
			400 V	3N	50	217

### UNDERCOUNTER SINGLE SKIN

UNDER	COUNTERS					
PNC	Model	Description	Voltage	Ph	Hz	PROG
						<u>Default</u>
400252	CL1G	UC(L), 1PH, DRAIN PUMP, DET. DISP., 540D/H	230 V	1N	50	<u>202</u>
400253	CL1GU	UC(L), 1PH, DRAIN PUMP, DET. DISP., 540D/H - UK	230 V	1N	50	223
400254	CLA1G	UC(L), ATMOSPHERIC, 1PH, DRAIN PUMP, DET. DISP., 720D/H	230 V	1N	50	<u>217</u>
400257	NL1PPR	UC(L), 1PH, DRAIN PUMP, 540D/H - PROMOTION	230 V	1N	50	<u>202</u>
400258	NL3PPR	UC(L), 3PH, DRAIN PUMP, 540D/H - PROMOTION	400 V	3N	50	<u>202</u>
400259	ELA3GTL	UC(L), WASH-SAFE, 3PH, DP, DD, 720D/H - THERMAL LABEL	400 V	3N	50	<u>234</u>
400260	ELA3GTL6	UC(L), WASH-SAFE, 3PH, DP, DD, 720D/H, 60HZ - THERMAL LABEL	230 V	3	60	234

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PNC	Model	Description	Voltage	Ph	Hz	PROG
						Defaul
502072	EUCA060	UNDERCOUNTER DISHWASHER, DIN, A0 60	400 V	3N	50	238
502073	ZUCA060	UNDERCOUNTER DISHWASHER, DIN, A0 60	400 V	ЗN	50	23
502074	VUCA060	UNDERCOUNTER DISHWASHER, DIN, A0 60	400 V	3N	50	<u>2</u> 4
502701	ELI3	UC(L), DOUBLE SKIN, 3PH, 720D/H	400 V	ЗN	50	<u>21</u>
502702	ELI3CG	UC(L), DBL. SKIN, 3PH, COLD RINSE, DP, DD, 720D/H	380-415 V	3N	50	22
502703	ELAI3	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, 720D/H	400 V	3N	50	<u>20</u>
502704	ELAI3P	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, 720D/H	400 V	ЗN	50	20
502705	ELAI3P6	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, 720D/H	400 V	3N	60	<u>20</u>
502706	ELAI3G	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H	400 V	ЗN	50	20
502707	ELAI1G	UC(L), WASH-SAFE, DOUBLE SKIN, 1PH, DP, DD, 720D/H	230 V	1N	50	20
502708	ELAI3GNR	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H-NO RACK	400 V	ЗN	50	20
502709	ELAI3WP	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, WS, DP, 720D/H	400 V	ЗN	50	22
502710	ELAI1WG	UC(L), WASH-SAFE, DOUBLE SKIN, 1PH, WS, DP, DD, 720D/H	230 V	1N	50	22
502711	ELI3G5M	UC(L), DOUBLE SKIN, 3PH, DP, DD, 720D/H - 400V/3/50HZ MARINE	400 V	3	50	21
502712	ELI3G35M	UC(L), DOUBLE SKIN, 3PH, DP, DD, 720D/H - 230V/3/50HZ MARINE	230 V	3	50	21
502713	ELI3G6M	UC(L), DOUBLE SKIN, 3PH, DP, DD, 540D/H - 440V/ 3/ 60HZ MARINE	440 V	3	60	21
502714	ELI1G36M	UC(L), DOUBLE SKIN, 1PH, DP, DD, 540D/H - 230V/ 1N/ 60HZ MARINE	230 V	1	60	21
502715	ELAI3GUSPH6	UC(L), DOUBLE SKIN, 3PH, DP, DD, 540D/H - 440V/ 3/ 60HZ USPH	440 V	3	60	24
502716	ELAI1G8	UC(L), WASH-SADE, DOUBLE SKIN, 1PH, DP, DD, 540D/H-208V	208 V	1	60	20
502717	ELAI1G4	UC(L), WASH-SADE, DOUBLE SKIN, 1PH, DP, DD, 540D/H-240V	240 V	1	60	20
502718	ELAI3GTL	UC(L), WASH-SAFE, DBL, SKIN, 3PH, DP, DD, 720D/H - THERMAL LABEL	400 V	3N	50	24
502719	ELAI3GCL	UC(L), WASH-SAFE, DBL, SKIN, 3PH, DP, DD, 720D/H - CAFE LINE	400 V	3N	50	21
502720	FLAI1GCI	UC(L) WASH-SAFE DBL SKIN 1PH DP DD 720D/H - CAFE LINE	230 V	1N	50	21
502721	FLAI3GWI	UC(L) WASH-SAFE DBL SKIN 3PH DP DD 720D/H - WINE LINE	400 V	3N	50	21
502722		UC(L) WASH-SAFE DBL SKIN 3PH DP 216D/H - MEDICAL LINE	400 V	3N	50	23
502724	EUCA060WS	UC(L) WASH-SAFE DBL SKIN 3PH WS DP DD 216D/H - MEDICAL LINE	400 V	3N	50	23
502725	71.13		400 V	3N	50	21
502726			400 V	3N	50	22
502720			400 V	3N	50	20
502728		U(L), ACTIVE, DOUBLE CKIN, 3PH, PRAIN PLIMP, 720D/H	400 V	3N	50	20
502720			400 V	3N	50	20
502720			400 V	3N	50	20
502730			400 V 400 V	3N	50	22
502733			400 V	311	50	20
502734			400 V 220 V		50	20
502734			230 V 400 V	201	50	22
502730			400 V 209 V		50	23
502730			200 V	י ר	60	22
502737		UC(L), ATMOSPHERIC, DOUBLE SKIN, 1PH, DP, DD, 30B/H - 240V	240 V	3 1 N	50	22
502730	CLAILG	UC(L), ATMOSPHERIC, DOUBLE SKIN, 1PH, DP, DD, 720D/H	230 V		50	20
502739		UC(L), ATMOSPHERIC, DOUBLE SKIN, 3PH, DP, DD, 720D/H	400 V	31	50	<u>20</u>
502740			400 V	3N	50	<u>21</u>
502/41			400 V	3N	50	<u>21</u>
502/43		UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H	400 V	3N	50	24
502744	ELAI3GUSPH5	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H UC(L), ATMOSPHERIC, DOUBLE SKIN, 3PH, DP, DD, 720D/H, COLD	400 V	3	50	<u>24</u>
502745	NLAI3CG	WATER	400 V	3N	50	<u>20</u>
502746	HLAI3GNR	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H-NO RACK	400 V	3N	50	<u>20</u>
502747	DLAI3GNR	UC(L), WASH-SAFE, DOUBLE SKIN, 3PH, DP, DD, 720D/H-NO RACK	400 V	3N	50	<u>20</u>
190EMP	ELAI36GM	UC(L), WASH-SAFE, DOUBLE SKIN, 230V - 3PH - 60Hz, DP, DD, 720D/H,	230 V	3	60	20

## **DEFAULT 3** User Interface default configuration for Glasswasher and Undercounter dishwasher

6En	$\rightarrow$	Ent		F 8 [	$\rightarrow$	[4]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū	
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d In	S <i>0</i>	С УС	-	6 <i>2</i> [	80	Lnl	1	Ln2	1	Ln3	3	ldr	30	1P R	۵	rEL	-	SEr	1	6	0	E 1	15
r in	10	сУc	-	62 H	2	Sh I	10	Sh2	40	5h3	40	Fdr	80	dlУ	3	rlS	-	Rdr	1	601	0	8 2	200
dEŁ	8	nne	-	64 1	96	PR (	ч	PR2	ч	PR3	ч	drt	۵	Pdr	0	REE	-	Prn	1	daa	2	E 3	15
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		drn	-	658	2	FP (	0	FP2	٥	FP3	0			[ dE	5			B		185	0	lt h	100
		r [ Y	0	błd	3	EL 1	0	EL 2	1	EL 3	2			ELE	0					U 1	9		
		nr E	-	EET	63	251	59	223	12	253	12			68L	86					r E	0		
		r E S	-	EEH	5					6£3	٥			e e l	75					AL r	1		
				- Ł <i>H</i> ,	75							-		EHE	2					886	0		
				tLa	1									ErE	0					FrG	0		
				ŁFL	20									OFE	60					SrU	10		
				L										FUL	9					6P0	50		

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FR[	$\rightarrow$	[]]	$\rightarrow$	[72	 [43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[FG	$\rightarrow$	dbū
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																		886	0	
																		FrG	0	
																		SrU	10	
																		6Po	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FR[	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbû	
$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$	
d In	•	[ 4[	-	68[	84	Lal	•	LnZ	2	Ln]	•	ldr	•	1P R	-	rEL	-	SEr	-	6	-	E 1	-
r in	•	с Ус	-	62 H	-	Sh I	40	Sh2	-	Sh3	-	Fdr	-	dl Y	-	rls	-	Rdr	-	601	-	E 2	-
dEt	5	nne	-	bh i	-	PR (		PR2	-	PR 3	•	drt	•	Pdr	-	R[[	-	Pra	-	daa	-	£ 3	-
r 8 ,	3	L	-	blo	-	Pr 1	-	Pr 2	-	Pr3	-	[bd	-	r P R	-	[81]	-	62	-	dFL	-	E 4	-
		6.12	-	6FL	-	r i l	10	r 12	10	r i3	10	dta	-	[ F	1	[ 8	-	6 H	-	tre	-	£ 5	-
		rSt	-	681	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6P	-	dr l	-	dr 2	-	dr 3				PP <u>L</u>	•			ĿН	-	6EF	-	RL_	-
		drn	-	65E	-	FP (	5	FP2	5	FP3	5			[dE	•					185	-	lt h	
		r [ Y	-	błd	-	EL 1	-	EL 2	-	E L 3	-			ELE	-					U 1	-		
		nr E	-	2 E E	68	251	-	252	-	£53				62L	•					r E	-		
		r E 5	-	EEH	2			•		6E3	-			e e l	-					AL r	-		
		J		EH,	-							-4		E HE	-					886	-		
				ŁLо	-									[rE	-					FrG	-		
				ŁFL	-									0FE	-					SrU	-		
				•										FUL	-					6°0	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6E n	$\rightarrow$	Ent	FR[	$\rightarrow$	[]]	$\rightarrow$	[ 72	$\rightarrow$	[43	→	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū
																			$\downarrow$		$\checkmark$
		-	-		-		-		-		-		-		-		-		<i></i>	۵	
																			601	1	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			btF	0	
																			185	0	
																			<u>U</u> 1	24	
																			r E	0	
																			RL r	0	
																			886	0	
																			FrG	0	
																			Srll	10	
																			680	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FR[	$\rightarrow$	[4]	$\rightarrow$	[32	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū	
$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$	
d In	165	[ У[	-	62[	84	Lal	•	LnZ	2	Ln]	2	ldr	•	1P A	•	rEL	-	SEr	-	<i></i>	-	E 1	-
r in	٥	c Yc	-	66 H	-	Sh I	42	ShZ	42	Sh3	42	Fdr	100	dlУ	-	rlS	-	Rdr	-	601	-	6 2	-
dEt	182	nnc	-	bh i	-	PR (	•	P82	•	PR 3	•	drt	-	Pdr	•	866	-	Pra	-	doo	-	23	-
r R ,	51	L	-	660	-	Pr 1	•	Pr 2	•	Pr3	•	[bd	-	, PR	•	[811	-	68	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	14	r ið	14	r 3	14	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	683	3	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	£ 5	-
		n[Y	-	6P	-	dr l	•	dr 2	•	dr 3	•			PP <u>L</u>	•			ĿН	-	62F	-	RL_	-
		drn	-	658	-	FP (	•	FP2	-	FP3	-			[ dE						185	-	lt h	-
		r[y	-	błd	-	EL I	-	EL 2	-	ЕLЭ	-			ELE	-					<u>U</u> 1	-		
		nr E	-	22E		E51	•	£52	•	Ł53	•			62L	•					r E	-		
		rES	-	EEM	-					623	-			2 E L						RL r	-		
		8		EX,						8		-		e He	•					886	-		
				<i>t</i> lo	-									[rE	•					FrG	-		
				EFL	-									0FE	-					Srü	-		
														FUL	-					6Po	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6E n	$\rightarrow$	Ent	FR[	$\rightarrow$	[]]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū
																			$\downarrow$		$\checkmark$
		-	-		-		-		-		-		-		-		-		<i></i>	۵	
																			601	1	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			btF	0	
																			185	0	
																			<u>U</u> 1	24	
																			r E	0	
																			RL r	0	
																			886	0	
																			FrG	0	
																			Srll	10	
																			680	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FR[	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū	
$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$	
d In	•	E 9E	-	6 <i>2[</i>	84	Lnl	•	Ln2	2	Ln]	3	ldr	•	1P A	•	rEL	-	SEr	-	<i></i>	-	E 1	-
r in	0	c Yc	-	62 H	-	Sh I	42	Sh2	42	Sh3	42	Fdr	100	dlУ	-	rls	-	Rdr	-	601	-	6 2	-
dEt	5	nnc	-	bh i	-	PR (	•	PR2		PR 3	•	drt	-	Pdr	•	R[[	-	Pra	-	doo	-	23	-
r R ,	51	2	-	δίο	-	Pr 1	•	Pr 2		Pr3	•	[bd	-	, PR	•	[81]	-	68	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	14	r 12	14	r 3	14	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	683	3	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	£ 5	-
		n[Y	-	6P	-	dr l	•	dr 2		dr 3	•			PP <u>L</u>	•			ĿН	-	62F	-	RL_	-
		drn	-	658	-	FP (	•	FP2	•	FP3				[ dE	•					185	-	lt h	-
		r[y	-	błd	-	EL I	-	EL 2	-	ЕLЭ	-			ELE	-					<u>U</u> 1	-		
		nr E	-	22E		E5 1	•	253		Ł53	•			62L	•					r E	-		
		r E S	-	EEH	-					623				2 E L	•					RL r	-		
		8		ŁH,						8		-		e He	•					886	-		
				ŁLа	-									[rE	•					FrG	-		
				e F L	-									0FE	-					Srü	-		
														FUL	-					6Po	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F 8 (	$\rightarrow$	[]]	$\rightarrow$	[42	→	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[FG	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	_		-		=		=		=		=		=		=		ŁУP	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	0	
																			6.2	1	
																			62F	75	
																			L E S	۵	
																			U 1	24	
																			r E	1	
																			RL r	0	
																			886	۵	
																			۶rG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FR[	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū	
$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$	
d In	70	[ 4[	-	6 <i>2</i> [	83	Lnl	•	Ln2	2	Ln]	2	ldr	•	1P A	•	rEL	-	SEr	-	<i></i>	-	E 1	-
r in	5	сУc	-	62 H	-	Sh I	43	Sh2	43	Sh3	43	Fdr	100	dlУ	-	rls	-	Rdr	-	601	-	6 2	-
dEt	-	nne	-	bh i	-	PR (	-	P82	•	PR 3	•	drt	-	Pdr	•	R[[	-	Pra	-	doo	-	23	-
r 8 ,	-	L	-	δίο	-	Pr 1	-	Pr 2	•	Pr3	•	[bd	-	, PR	•	[81]	-	68	-	dFL	-	E 4	-
		Lit	-	6FL	-	r i l	11	r 12	11	r 3	11	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	6 <i>8</i> J	2	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	£ 5	-
		n[Y	-	6 <i>P</i>	-	dr l	-	dr 2	•	dr 3	•			PP <u>L</u>	•			ĿН	-	62F	-	RL_	-
		drn	-	65E	-	FP (	2	FP2	2	FP3	2			[ dE	•					185	-	lt h	-
		r[9	20	błd	-	EL I	-	EL 2	-	ЕLЭ	-			ELE	-					<u>U</u> 1	-		
		nr E	-	6 E E	-	E51	-	253	•	Ł53	•			62L	•					r E	-		
		rES	-	EEM	-			-		623	-			2 E L	•					RL r	-		
				ŁH,	-					8		-		E H E	•					886	-		
				ŁLа	-									[rE	•					FrG	-		
				E F L	-									0FE	-					Srü	-		
				•										FUL	-					6Po	-		

#### 4.Switch OFF to save the values

#### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[4]	$\rightarrow$	[42	→	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F G	$\rightarrow$	dbū
																			$\checkmark$		$\downarrow$
		-	-		-		=		=		-		-		-		-		ŁУP	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	0	
																			6.8	1	
																			62F	75	
																			L E S	0	
																			U 1	25	
																			r E	1	
																			RL r	0	
																			886	0	
																			FrG	0	
																			Srll	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FAC	$\rightarrow$	[]]	$\rightarrow$	[7]	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[F[	$\rightarrow$	dbû	
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$	
d In	70	[ 4[	-	68[	83	Lnl	•	LnZ	2	Ln]	2	ldr	•	1P A	•	rEL	-	SEr	-	6	•	E 1	-
r in	5	сУc	-	62 H	-	Sh I	43	Sh2	43	Sh3	43	Fdr	100	dlУ	-	rls	-	Rdr	-	601	-	E 2	-
dEt	-	nne	-	bh i	-	PR (	•	PR2	•	PR 3	-	drt	-	Pdr	•	866	-	Pra	-	daa	-	Ł 3	-
r 8 ,	-	L	-	δίο	-	Pr 1	•	Pr 2		Pr3	-	[bd	-	, PR	•	[811	-	62	-	dFL	-	E 4	-
		Lit	-	6FL	-	r i l	11	r 12	11	r 3	11	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		r St	-	681	2	er l	-	er 2	-	cr3	-			r it	-	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6 <i>P</i>	-	dr l	•	dr 2		dr 3	-			PP <u>L</u>	•			ĿН	-	btF	-	RL_	-
		drn	-	65E	-	FP (	2	FP2	2	FP3	2			[ d E	•					185	-	lt h	-
		r[9	20	błd	-	EL I	-	EL 2	-	E13	-			ELE	-					U 1	-		
		nr E	-	22E	-	E5 1	•	253		253	-			62L	•					r E	-		
		rES	-	EEM	-					623	-			2 E L	•					RL r	-		
				ŁH,	-							-		e He	•					886	-		
				ŁLа	-									[rE	•					FrG	-		
				ŁFL	-									0FE	-					SrU	-		
				•										FUL	-					6 <i>9</i> 0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FA(	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\downarrow$		$\checkmark$
		-	•						-		-		-		-		-		ŁУР	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.2	1	
																			62F	75	
																			L E S	0	
																			<u>U</u> 1	9	
																			r E	0	
																			AL r	1	
																			886	0	
																			FrG	0	
																			SrU	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FR[	$\rightarrow$	[4]	$\rightarrow$	[ 92	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbû	
$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$											
d In	•	[ 4[	-	6E[	•	Lal	•	LnZ	•	Ln]	•	ldr	-	1P R	-	rEL	-	SEr	-	<i></i> Е УР	-	E 1	-
r in	•	с Ус	-	66 H	-	Sh I	14	Sh2	44	5h3	44	Fdr	-	dl Y	-	rls	-	Rdr	-	601	-	E 2	-
dEt	5	nne	-	bh i	-	PR (	•	PR2	-	PR3	•	drt	-	Pdr	-	866	-	Pra	-	daa	-	£ 3	-
r 8 ,	•	L	-	660	-	Pr 1	•	Pr 2	-	Pr3	•	[bd	-	r P R	-	[811	-	66	-	dFL	-	E 4	-
		しいと	-	6FL	-	r il	10	r 12	10	r i3	10	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		rSt	-	683	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.8	-	ε δ	-
		n[Y	-	6P	-	dr l	25	dr Z	25	dr 3	25			pp <u>l</u>	-			ŁH	•	62F	-	RL_	-
		drn	-	658	-	FP (	2	FP2	2	FP3	2			[dE	•					185	-	lt h	
		r [ Y	-	błd	-	EL 1	-	EL 2	-	E L 3	-			ELE	-					U 1	-		
		nr E	-	66T	-	E51	•	252	-	253	•			621	-					r E	-		
		r E 5	-	EEX	-					623	•			221	•					RL r	-		
				EX 1	-					•		-		EHE	-					886	-		
				<i>t</i> Lo	-									ErE	-					FrG	-		
				EFL	-									0FE	-					SrU	-		
														FUL	-					6 <sup>0</sup> 0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

										•												
6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F [j	$\rightarrow$	dbū	
																			$\downarrow$		$\checkmark$	
		-			-		-		-		-		-		=		=		£ 4P	۵		
																			601	0		
																			daa	2		
																			dFL	3		
																			tre	1		
																			6.6	1		
																			62F	75		
																			L E S	1		
																			U 1	9		
																			r E	0		
																			AL r	1		
																			886	0		
																			FrG	0		
																			SrU	10		
																			680	50		

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FAC	$\rightarrow$	[4]	$\rightarrow$	[35	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[F[	$\rightarrow$	dbū	
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$	
d In	•	[ 4[	-	62[	-	Lnl	•	LnZ	-	Ln]	•	ldr	•	1P8	•	rEL	-	SEr	-	ŁУР	-	E 1	-
r in	•	сУc	-	66 M	-	Sh 1	14	ShZ	42	553	44	Fdr	-	dlУ	-	rls	-	Rdr	-	601	-	E 2	-
dEt	8	nne	-	bh i	-	PR (	•	P 8 2	•	PR3	-	drt	-	Pdr	•	8EE	-	Pra	-	daa	•	23	-
r 8 ,	-	L	-	δίο	-	Pr 1	•	Pr 2	-	Pr3	•	[bd	•	r P R	-	[811	-	62	-	dFL	-	E 4	-
		Lit	-	bFL	-	r il	10	r 12	10	r i3	10	dta	•	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	Ł 5	-
		n[Y	-	6P	-	dr l	25	dr 2	25	dr 3	25			PP <u>L</u>				ĿН	-	btF	-	RL_	-
		drn	-	658	-	FP (	2	FP2	2	FP3	2			[ dE						185	-	lt h	-
		r[¥	-	błd	-	EL 1	-	EL 2	-	E L 3	-			ELE	-					U 1	-		
		nr E	-	66 E	-	E51	•	253	-	253				62L						r E	-		
		r E 5	-	EEH	-					6£3	-			2 Z L	-					RL r	-		
				EH ,	-							-4		E HE	•					886	-		
				tίο	-									[r]	-					FrG	-		
				EF L	-									OFŁ	-					Srll	-		
				·		_								FUL	-					6°0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[7]	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū
																			$\downarrow$		$\checkmark$
		-	-		-		-		-		-		-		-		-		ŁУР	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	65	
																			L E S	0	
																			U 1	9	
																			r E	0	
																			RL r	1	
																			886	0	
																			FrG	0	
																			Srü	10	
																			6°0	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FAC	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPA	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[F[	$\rightarrow$	dbū	-
$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$		$\downarrow$													
d In	25	E 9E	-	62[	•	Lal	•	Ln2	•	Ln]	2	ldr	-	1P A	-	rEL	-	SEr	-	6	-	E 1	-
r in	•	c Yc	-	62 H	-	Sh I	8	Sh2	31	Sh3	31	Fdr	-	dl Y	-	rls	-	Rdr	-	601	-	62	-
dEt	ч	nnc	-	bh i	-	PR (	-	PR2	-	PR3	-	drt	-	Pdr	-	8C C	-	Pra	-	daa	-	23	-
r R ,	•	2	-	δίο	-	Pr 1	-	Pr 2	-	Pr3	-	[bd	-	, PR	-	[811	-	62	-	dFL	-	E 4	-
		6.18	-	6FL	-	e i l	15	r 12	15	r 13	15	dta	-	[ F	-	68	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681	-	er l	-	er Z	-	er 3	-			r it	-	F Z 1	-	22	-	6.6	-	25	-
		n[Y	-	6 <i>P</i>	-	dr l	25	dr 2	25	dr 3	25			PP <u>L</u>	-			ĿН	-	btF	-	RL _	-
		drn	-	658	-	FP {	2	FP2	2	FP3	2			5 d E	-			-		185	-	lt h	•
		r[¥	-	błd	-	EL 1	-	EL 2	-	E L 3	-			213	-					U 1	-		
		nr E	-	6 E E	55	E51	•	253	-	253	•			686	-					r E	-		
		r E S	-	EEX	2					623	-			2 Z L	-					RL r	-		
		•		ŁH,	•					-		-		E H E	-					886	-		
				<b>ζί</b> ο	-									[rE	-					FrG	-		
				EFL	-									0FE	-					SrU	-		
				<b>-</b>		_								FUL	-					6 <i>P</i> a	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

		•								•												
6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[]]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	<u>[</u> FG	$\rightarrow$	dbû	
																			$\downarrow$		$\checkmark$	
			•		-		-		-		-		-		-		-		L ур	۵		
																			601	1		
																			daa	2		
																			dFL	3		
																			tre	1		
																			6.6	1		
																			66F	0		
																			L E S	0		
																			U 1	8		
																			r E	0		
																			AL r	1		
																			886	0		
																			FrG	0		
																			SrU	10		
																			bPo	50		

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F R [	$\rightarrow$	[4]	$\rightarrow$	[32	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū	
$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$	
d In	•	[ 4[	•	66[	86	Lal	•	LnZ	•	Ln3	•	ldr	-	128	-	rEL	-	SEr	-	6	-	E 1	-
r in	•	с Ус	-	66 H	-	Sh 1	12	ShZ	42	Sh3	42	Fdr	-	dlУ	-	rls	-	Rdr	-	601	-	62	-
dEt	•	nne	-	64 1	•	PR (	-	P82	-	PR3	•	drt	-	Pdr	-	R[[	-	Pra	-	daa	-	23	-
r 8 ,	•	L	-	660	•	Pr 1	-	Pr 2	-	Pr3	•	[bd	-	r P R	-	[81]	-	68	-	dFL	-	E 4	-
		しいと	-	6FL	•	r il	14	r iz	14	r ið	18	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	683	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	£ 5	-
		n[Y	-	6 <i>P</i>	•	dr l	-	dr Z	-	dr 3	•			PP <u>L</u>	-			ŁН	-	62F	-	RL _	-
		drn	-	658	-	FP (	۵	FP2	-	FP3				[ dE	-					185	-	lt h	•
		r [ Y	-	błd	-	EL 1	-	EL 2	-	EL 3	-			ELE	-					U 1	-		
		nr E	-	66T		E51	-	652	-	£53	•			621	-					r E	-		
		r E 5	-	EEX						6£3				2 E L	-					RL,	-		
				EX,								-		E H E	-					886	-		
				tίo										[rE	-					FrG	-		
				EFL	-									OFE	-					Srü	-		
				R										FUL	-					bPo	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

		•								•												
6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbű	
																			$\downarrow$		$\downarrow$	
			•		-		-		-		-		-		-		-		L ур	۵		
																			601	1		
																			daa	2		
																			dFL	3		
																			tre	0		
																			6.6	1		
																			66F	75		
																			L E S	0		
																			U 1	9		
																			r E	0		
																			RL r	1		
																			886	0		
																			FrG	0		
																			Srü	10		
																			6P0	50		

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FRE	$\rightarrow$	[4]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPA	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū	
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\checkmark$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$	
d In	•	[ 4[	-	62[	90	Lnl	-	LnZ	-	Ln3	-	ldr	-	1P A	5	rEL	-	SEr	-	<i></i> Е УР	-	E 1	-
r in	•	c Yc	-	62 H	-	Sh I	12	Sh2	42	Sh3	42	Fdr	-	dl Y	-	rlS	-	Rdr	-	601	-	t 2	-
dEt	•	nne	-	bh i	0	PR (	-	PR2	-	PR3	-	drt	-	Pdr	-	<i>RCC</i>	-	Pra	-	daa	-	E 3	-
r 8 ,	•	L	-	660	•	Pr 1	•	Pr 2		Pr3	•	[bd	-	r P R	-	[81]	-	68	-	dFL	-	E 4	-
		Lit	-	6FL	-	r i l	14	r 12	14	r ið	14	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681		er l	•	er 2	-	er 3				r it	-	F 2 1	-	22	-	6.6	-	8	-
		n[Y	-	6 <i>P</i>	-	dr l	•	dr Z	•	dr 3	•			PP <u>L</u>	-			ĿН	-	62F	-	RL _	-
		drn	-	658	0	FP (	•	FP2		FP3	•			[ dE	-					185	-	lt h	-
		r[y	-	błd	10	EL 1	•	EL 2		EL 3	•			<i><b>とし</b>Е</i>	-					U 1	-		
		nr E	-	66T	66	251	•	253	•	£53	•			686	-					r E	-		
		r 8 S	-	e e M	•					623	•			68L	-					RL,	-		
				<i>ΕΗ</i> ,	85							-		e He	-					886	-		
				tίa	•									[rE	-					FrG	-		
				EF L	•									0FE	-					Srll	-		
						-								FUL	-					6 <i>P</i> 0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FA(	$\rightarrow$	[]]	$\rightarrow$	[35	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F G	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	-		-		-		-		-		-		-		-		ŁУР	۵	
																			601	۵	
																			doo	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			62F	75	
																			185	0	
																			U 1	9	
																			r E	0	
																			AL r	0	
																			886	0	
																			FrG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FRE	$\rightarrow$	[4]	$\rightarrow$	[ 92	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbû	
$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$													
d In	•	[ 4[	-	bt[	-	Lnl	•	LnZ	•	Ln3	•	ldr	•	1P A	•	rEL	-	SEr	-	<i></i>	•	£ {	-
r in	•	с Ус	-	62 H	-	Sh I	13	ShZ	43	Sh3	43	Fdr	100	dl Y	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	8	nne	-	bh i	-	PR (	-	PR2	-	PR3	-	drt	-	Pdr	-	<i>RCC</i>	-	Pra	-	doo	-	£ 3	-
r 8 ,	•	L	-	660	-	Pr 1	•	Pr 2	-	Pr3	•	[bd	-	, PR	•	[811	-	66	-	dFL	-	E 4	-
		6.12	-	6FL	-	r il	11	r 12	11	r ið	11	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		r St	-	6 <i>8</i> J	-	er l	•	er 2	-	er 3				r it	•	F 2 1	-	22	-	6.2	-	ε δ	-
		n[Y	-	6P	-	dr l	25	dr Z	25	dr 3	25			pp <u>i</u>	•			ŁH	•	62F	-	RL_	-
		drn	-	658	-	FP {	2	FP2	2	FP3	2			[ dE	•					185	-	lt h	•
		r[y	-	błd	-	EL 1	•	EL 2	-	EL 3	•			21E	•					<u>U</u> 1	-		
		nr E	-	22E	-	E5 1	•	252	-	£53	•			686	•					r E	-		
		r E S	-	ŁŁĦ	-					623	•			221	•					RL r	-		
				ŁH,	-					B		-		E H E	-					886	-		
				<i></i> έία	-									ErE	•					FrG	-		
				ŁFL	-									0FE	•					SrU	-		
														FUL	-					6Pa	-		

#### 4.Switch OFF to save the values

#### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	→	Ent	F 8 [	→	[ 4 1	$\rightarrow$	E 42		[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	→	[ F G	$\rightarrow$	dbû	٦
	·			·		·		·		·		·		·		·		•	$\downarrow$	•	$\checkmark$	
		-	_		-		•		•		•		•		•		•		ŁУP	0		-
																			601	0		
																			daa	2		
																			dFL	3		
																			tre	1		
																			6.6	1		
																			62F	75		
																			L E S	0		
																			U 1	8		
																			r E	0		
																			RL r	1		
																			88G	0		
																			FrG	0		
																			Srü	10		
																			bPa	50		

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FAC	$\rightarrow$	[]]	$\rightarrow$	[	$\rightarrow$	[73	$\rightarrow$	drn	$\rightarrow$	dPA	$\rightarrow$	ron	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū	
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$	
d In	-	[ 4[	•	68[	82	Lnl	-	LnZ	-	Ln3	1	ldr	•	1P8	5	rEL	-	SEr	-	1	-	E 1	-
r in	-	сУc	-	66 H	-	5h 1	6	ShZ	36	Sh3	32	Fdr	-	dlУ	-	rls	-	Rdr	-	601	-	2 3	-
dEt	18 1	nnc	-	bh i	•	PR (	-	P82	•	PR 3	•	drt	-	Pdr	-	R[[	-	Pra	-	daa	-	23	-
r 8 .	51	L	-	δίο	•	Pr 1	-	Pr 2	•	Pr3	•	[bd	-	r P R	-	[811	-	68	-	dFL	-	E 4	-
		しいと	-	6FL	•	r i t	15	r iz	18	r i3	20	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	<b>5</b> 8J	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.8	-	£ 6	-
		n[Y	-	6P	•	dr l	-	dr Z	•	dr 3	40			PP <u>L</u>	-			ĿН	-	btF	-	RL_	-
		drn	-	65E	•	FP (	ч	FP2	ч	FP3	ч			[dE	•					185	-	lt h	-
		r[Y	-	błd	-	EL 1	-	EL 2	•	EL 3	•			ELE	•					U 1	-		
		nr E	-	22E	-	251	-	652	•	E 5 3	•			621	-					r E	-		
		rES	-	E E H	-					6£3	85			68L	-					RL r	-		
				ŁH,	-							-		E H E	-					886	-		
				είο	-									[rE	-					FrG	-		
				E F L	-									0FE	-					Srll	-		
				•		-								FUL	-					6 <sup>0</sup> 0	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FA(	$\rightarrow$	[]]	$\rightarrow$	[35	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F G	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	-		-		-		-		-		-		-		-		Ł УР	۵	
																			601	۵	
																			doo	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			62F	75	
																			185	0	
																			U 1	9	
																			r E	0	
																			AL r	0	
																			886	0	
																			FrG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FAC	$\rightarrow$	[4]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū	
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$	
d In	•	[ 4[	-	62[	84	Lal	0	LnZ	2	Ln]	1	ldr	•	1P A	•	rEL	-	SEr	-	6	•	E 1	-
r in	•	с Ус	-	62 H	-	Sh I	58	ShZ	43	Sh3	43	Fdr	100	dly	-	rls	-	Rdr	-	601	-	62	-
dEt	5	nne	-	bh i	-	PR (	•	PR2	•	PR 3	•	drt	-	Pdr	•	866	-	Pra	-	daa	-	23	-
r 8 ,	•	L	-	δίο	-	Pr 1	•	Pr Z	•	Pr3	•	[bd	-	, PR	•	[811	-	62	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	11	r 12	11	r 3	11	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		rSt	-	683	-	er l	-	er 2	-	cr3	-			r it	-	F 2 1	-	22	-	6.6	-	Ł 5	-
		n[y	-	6 <i>P</i>	-	dr l	25	dr 2	25	dr 3	25			PP <u>L</u>	•			ĿН	-	btF	-	RL _	-
		drn	-	658	-	FP (	2	FP2	2	FP3	2			[dE	•					185	-	lt h	-
		r [ Y	-	błd	-	EL I	-	EL 2	-	E13	-			ELE	-					U 1	-		
		nr E	-	22E	73	E51	•	253	•	253	•			621	•					r E	-		
		r E 5	-	EEM	2			•		623	65			2 E L	•					RL r	-		
				ŁX,	80							-		E H E	•					886	-		
				ŁLa	-									[rE	•					FrG	-		
				ŁFL	-									0FE	-					SrU	-		
														FUL	-					6 <i>9</i> 0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[4]	$\rightarrow$	[42	$\rightarrow$	[43	→	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\checkmark$		$\downarrow$
		-	-				-		-		=		=		=		=		£ 4P	0	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.2	1	
																			66F	75	
																			L E S	0	
																			U 1	24	
																			r E	1	
																			RL r	0	
																			886	0	
																			FrG	0	
																			Srü	10	
																			bPa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FR[	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[	$\rightarrow$	dbū	
$\checkmark$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$									
d In	•	[ 4[	-	66[	•	Lnl	•	Ln2	2	[u]	2	ldr	-	1P A	•	rEL	-	SEr	-	<i></i>	-	E 1	-
r in	•	с Ус	-	68 H	-	Sh I	13	ShZ	43	5h3	43	Fdr	100	dlУ	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	8	nnc	-	bh i	-	PR (	-	PR2	-	PR3	-	drt	-	Pdr	-	<i>R[[</i>	-	Pra	-	daa	-	E 3	-
r R ,	•	L	-	660	-	Pr 1	•	Pr 2	-	Pr3	•	[bd	-	, PR	•	[811	-	68	-	dFL	-	E 4	-
		しいと	-	6FL	-	r il	11	r 12	11	r 13	11	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	683	-	er l	•	er 2	-	er 3				r it	•	F 2 1	-	22	-	6.8	-	£ 5	-
		n[Y	-	6 <i>P</i>	-	dr l	25	dr 2	-	dr 3				PP <u>L</u>	•			EH	-	62F	-	RL_	-
		drn	-	656	-	FP {	2	FP2	2	FP3	2			[ dE	•					185	-	lt h	-
		r [ Y	-	błd	-	EL I	-	EL 2	-	E L 3	-			ELE	-					U 1	-		
		nr E	-	66T	-	E5 1	•	252	-	253				62L	•					r E	-		
		r E 5	-	EEX	-					623				2 E L	•					RL r	-		
				EX ,	-					•		-		e He	•					886	-		
				<i>t</i> Lo	-									[rE	•					FrG	-		
				EFL	-									0FE	•					Srü	-		
				-										FUL						6 <sup>0</sup> 0	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F A [	$\rightarrow$	[]]	$\rightarrow$	[7]	$\rightarrow$	[43	 drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F G	$\rightarrow$	dbū
																		$\checkmark$		$\checkmark$
		-	-		-		-		-	-		-		-		-		Ł УР	۵	
																		601	1	
																		doo	2	
																		dFL	3	
																		tre	٥	
																		6.6	1	
																		62F	٥	
																		185	٥	
																		U 1	24	
																		r E	٥	
																		RL r	۵	
																		886	٥	
																		FrG	0	
																		Srü	10	
																		680	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FAC	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[	$\rightarrow$	dbū	
$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$	
d In	165	[ У[	-	6 <i>2[</i>	82	Lnl	•	Ln2	2	Ln]	2	ldr	•	1P.R	•	rEL	-	SEr	-	<i></i>	-	E 1	-
r in	٥	c Yc	-	62 H	-	Sh I	42	Sh2	42	Sh3	42	Fdr	100	dlУ	-	rls	-	Rdr	-	601	-	6 2	-
dEt	182	nnc	-	bh i	-	PR (	•	P82	•	PR 3	-	drt	-	Pdr		R[[	-	Pra	-	doo	-	23	-
r R ,	51	L	-	δίο	-	Pr 1	•	Pr 2	•	Pr3	-	[bd	-	r P 8		[81]	-	66	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	14	r 12	14	r 3	14	dta	-	[ F		[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	683	3	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	£ 5	-
		n[Y	-	6P	-	dr l	•	dr 2	•	dr 3	-			pp <u>l</u>	•			ĿН	-	62F	-	RL_	-
		drn	-	658	-	FP (	•	FP2	-	FP3	-			[ dE						185	-	lt h	-
		r[y	-	błd	-	EL I	-	EL 2	-	ЕLЭ	-			ELE	-					<u>U</u> 1	-		
		nr E	-	22E		E5 1	•	253	•	Ł53	-			681	•					r E	-		
		rES	-	EEM	-			-		623	-			2 E L						RL r	-		
		8		ŁX,						8		-		EHE	•					886	-		
				tla	-									[rE	•					FrG	-		
				EFL	-									OFE	-					Srü	-		
														FUL	-					6Po	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6E n	$\rightarrow$	Ent	FR[	$\rightarrow$	[]]	$\rightarrow$	[ 72	$\rightarrow$	[43	→	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū
																			$\downarrow$		$\checkmark$
		-	-		-		-		-		-		-		-		-		<i></i>	۵	
																			601	1	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			btF	0	
																			185	0	
																			<u>U</u> 1	24	
																			r E	0	
																			RL r	0	
																			886	0	
																			FrG	0	
																			Srll	10	
																			680	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FRE	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[	$\rightarrow$	dbū	
$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$	
d In	185	[ Y[	-	66[	84	Lnl	•	Ln2	2	Ln]	2	ldr	•	1P.R	•	rEL	-	SEr	-	<i></i>	-	E 1	-
r in	0	c Yc	-	66 H	-	Sh I	43	Sh2	43	5h3	43	Fdr	100	dlУ	-	rls	-	Rdr	-	601	-	8 2	-
dEt	182	nnc	-	64 1	•	PR (	•	P82	•	PR3	-	drt	-	Pdr	•	R[[	-	Pra	-	doo	-	23	-
r 8 ,	<b>5</b> /	L	-	660	-	Pr 1	-	Pr2	-	Pr3	-	[bd]	40	r P R	-	[81]	-	62	-	dFL	-	E 4	-
		しいと	•	6FL	•	r i l	11	r 12	11	r ið	11	dta	-	[ F	•	[ 8	-	ьн	-	tre	-	E 5	-
		r St	-	683	3	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	£ 5	-
		n[Y	•	6P	•	dr l	•	dr 2	-	dr 3	-			pp <u>l</u>	•			EM	-	62F	-	RL _	-
		drn	•	658	•	FP (	2	FP2	2	FP3	2			[ dE	•					185	-	lt h	-
		r[y	-	błd	-	EL I	-	EL 2	-	E L 3	-			ELE	-					<u>U</u> 1	-		
		nr E	-	222	-	E5 1	-	253	-	253	-			62L	-					r E	-		
		r E S	-	EEX	-					6£3	-			e e l	-					RL r	-		
		J		- E H ,	-							-1		EME	•					886	-		
				tLo	-									[rE	-					FrG	-		
				EFL	-									0FE	-					Srü	-		
				R										FUL						6P0	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[4]	$\rightarrow$	[ 42	$\rightarrow$	[43	→	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\downarrow$		$\checkmark$
		-	-				-		=		-		-		-		-		ŁУP	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	75	
																			L E S	0	
																			U 1	25	
																			r E	0	
																			RL r	0	
																			886	0	
																			FrG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F A [	$\rightarrow$	[4]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbû	
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$	
d In	•	[ Y[	-	6 <i>2</i> [	84	Lnl	0	ln2	-	Ln]	1	ldr	-	1P A	-	rEL	-	SEr	-	1 Y P	-	E 1	-
r in	•	c Yc	-	68 H	-	Shl	43	Sh2	Ч3	Sh3	43	Fdr	100	dl Y	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	8	nne	-	bh i	-	PR (	-	PR2	-	ряз	-	drt	-	Pdr	-	AC C	-	Prn	-	daa	-	£ 3	-
r 8 ,	•	L	-	δίο	-	Pr 1	•	Pr 2	-	Pr 3	•	[bd	-	, PR	•	[811	-	62	-	dFL	-	E 4	-
		6.18	-	6FL	-	r i l	11	r 12	11	r ið	11	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681	-	er l	•	er 2	-	cr3	•			r it	•	F Z 1	-	22	-	6.6	-	25	-
		n[Y	-	6 <i>P</i>	1	dr l	25	dr Z	25	dr 3	25			PP <u>L</u>	•			ĿН	-	btF	-	RL_	-
		drn	-	658	-	FP (	2	FP2	2	FP3	2			[dE	•					185	-	lt h	-
		r[y	-	błd	-	EL 1	•	213	-	E13	•			E L E	•					U 1	-		
		nr E	-	6 E E	63	251	•	223	•	253	•			686	•					r E	-		
		r E S	-	EEH	2					623	65			2 E L	•					RL r	-		
				- Ł H ,	80							-		E H E	-					886	-		
				<i> έ</i> ίο	-									ErE	•					FrG	-		
				EFL	-									0FE	•					Srll	-		
						_								FUL	-					6 <i>P</i> a	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FA(	$\rightarrow$	[4]	$\rightarrow$	[72	$\rightarrow$	[43	<u> </u>	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbû
																			$\checkmark$		$\checkmark$
		-	_		-		-		-		-		-		-				<i></i>	۵	
																			601	1	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			62F	0	
																			L E S	0	
																			<u>U</u> 1	8	
																			r E	0	
																			AL r	1	
																			886	0	
																			FrG	0	
																			SrU	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F R (	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[73	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[F[	$\rightarrow$	dbû	
$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$	
d In	•	[ Y[	-	6£[	86	Lal	-	LnZ	•	Ln3	•	ldr	•	128	-	rEL	-	SEr	-	6	•	E 1	-
r in	•	сУc	-	66 H	-	Sh I	12	Sh2	42	Sh3	42	Fdr	-	dlУ	-	rls	-	Rdr	-	601	-	E 2	-
dEt	•	nne	-	64 1	•	PR (	•	PR2	-	PR3	•	drt	•	Pdr	-	8C C	-	Pra	-	daa	-	£ 3	-
r 8 ,	•	L	-	660	•	Pr 1	•	Pr 2	-	Pr3	•	[bd	•	r P R	-	[811	-	62	-	dFL	-	E 4	-
		しいと	-	6FL	•	r i l	14	r 12	14	r ið	14	dta	•	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		r St	-	683	-	er l	15	er 2	15	er 3	15			r it	-	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6 <i>P</i>	•	dr l	•	dr 2	-	dr 3	•			PP <u>L</u>	-			ĿН	-	btF	-	RL_	-
		drn	-	652	•	FP (	0	FP2	-	FP3	•			[ dE	-					185	-	lt h	•
		r [ Y	-	błd	-	EL I	-	EL 2	-	EL 3	-			ELE	-					U 1	-		
		nr E	-	66T	•	251	•	252	-	£53	•			621	-					r E	-		
		r E 5	-	EEX						6£3				2 E L	•					RL r	-		
				EX ,	•							-		E H E	-					886	-		
				<i>t</i> Lo										[rE	-					FrG	-		
				EFL	-									0FE	-					SrU	-		
				•										FUL	-					6 <i>9</i> 0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[ 4 ]	$\rightarrow$	[ 42	>	[43	$\rightarrow$	drn	→	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	→	[F[	$\rightarrow$	dbû
	•			•		·		·		•		•		•		•		•	$\downarrow$	•	$\checkmark$
<u></u>		•	-				-				-		-		-		-		ŁУP	۵	
																			601	1	
																			daa	2	
																			dFL	3	
																			tre	۵	
																			6.8	2	
																			62F	۵	
																			L E S	۵	
																			U 1	24	
																			r E	۵	
																			RL r	۵	
																			886	۵	
																			۶rG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FR[	$\rightarrow$	[]]	$\rightarrow$	[7]	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F G	$\rightarrow$	dbû	
$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\checkmark$	
d In	165	[ 4[	-	66[	82	Lnl	•	ln2	2	Ln3	2	ldr	-	198	-	rEL	-	SEr	-	1 Y P	-	E	-
r in	0	c Yc	-	66 M	-	Shl	42	ShZ	42	Sh3	42	Fdr	100	dl Y	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	182	nnc	-	bh i	-	PR (	-	P82	-	ряз	-	drt	-	Pdr	-	<i>RCC</i>	-	Pra	-	doo	-	E 3	-
r R ,	51	L	-	660	•	Pr 1	-	Pr 2	-	Pr3	-	[bd	-	, PR	-	[81]	-	66	-	dFL	-	E 4	-
		しいと	-	bFL	•	r i l	14	r iz	14	r 3	14	dta	-	[ F	-	[ 8	-	ьн	-	tre	-	E 5	-
		r St	-	681	3	er l	-	er 2	-	cr3	-			r it	-	F 2 1	-	22	-	6.8	-	8	-
		n[Y	-	6 <i>P</i>	•	dr l	-	dr Z	-	dr 3	-			PP <u>l</u>	-			EH	•	62F	-	RL_	-
		drn	-	658	•	FP (	-	FP2	-	FP3	•			[dE	-					185	-	lt h	-
		r[Y	-	błd	-	EL I	-	EL 2	-	E13	-			ELE	-					U 1	-		
		nr E	-	66 E	-	251	-	E52	-	253	•			62L	-					r E	-		
		rES	-	EEH	-					623	-			e e l	-					AL r	-		
		8		ŁK,	-							-		EHE	-					886	-		
				tίο	-									ErE	-					FrG	-		
				EFL	-									OFE	-					Srü	-		
						-								FUL	•					6Po	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FA(	$\rightarrow$	[7]	$\rightarrow$	[35	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F G	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	-		-		-		-		-		-		-		-		15 J P	۵	
																			601	۵	
																			doo	2	
																			dFL	3	
																			tre	1	
																			6.8	1	
																			62F	75	
																			185	۵	
																			<u>U</u> 1	25	
																			r E	1	
																			AL r	1	
																			886	۵	
																			FrG	۵	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FAL	$\rightarrow$	[]]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPA	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbū	-
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$	
d In	•	[ 4[	-	6 <i>2</i> [	84	Lnl	•	Ln2	3	Ln]	•	ldr	•	128	•	rEL	-	SEr	-	ŁУР	-	E 1	-
r in	•	e Ye	-	62 H	-	Sh I	40	Sh2	-	Sh3	10	Fdr	-	dl Y	-	rls	-	Rdr	-	601	-	E 2	-
dEt	8	nne	-	bh i	-	PR (	-	PR2	•	PR3	-	drt	-	Pdr	•	866	-	Pra	-	daa	•	23	-
r 8 ,	3	L	-	660	-	Pr 1	•	Pr 2	•	Pr3	•	[bd	•	r P R	•	[811	-	66	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	10	r 12	10	r i3	10	dta	•	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	683	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	Ł 5	-
		n[Y	-	6P	-	dr l	•	dr 2	-	dr 3	•			<i>ΡΡ<u>ι</u></i>				ĿН	-	btF	-	RL_	-
		drn	-	658	-	FP (	5	FP2	8	FP3	8			[ dE						185	-	lt h	-
		r[¥	-	błd	-	EL I	-	EL 2	-	E L 3	-			ELE	-					U 1	-		
		nr E	-	66T	68	251	•	252	-	253	•			6£1						r E	-		
		r E 5	-	EEH	2					6£3	-			2 Z L	-					RL r	-		
		8		EX,	-					8		-		E H E	•					886	-		
				tlo	-									[rE	-					FrG	-		
				ŁFL	-									0FE	-					Srll	-		
														FUL	-					6°0	-		

#### 4.Switch OFF to save the values

#### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FAC	$\rightarrow$	[]]	$\rightarrow$	[72	<u>→</u>	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\downarrow$		$\checkmark$
		-	•		-		-		-		-		-		-		-		ŁУР	۵	
																			601	1	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			62F	0	
																			185	0	
																			U 1	8	
																			r E	0	
																			RL r	1	
																			886	0	
																			FrG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FRE	$\rightarrow$	[]]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[	$\rightarrow$	dbû	
$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\checkmark$	
d In	13	[ 4[	-	66[	83	Lnl	•	LnZ	ч	Ln3	1	ldr	10	198	•	rEL	-	SEr	-	ŁУP	-	E {	-
r in	۵	с Ус	-	66 H	-	Sh I	30	ShZ	30	Sh3	30	Fdr	26	dl Y	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	5	nnc	-	bh i	-	PR (	10	P82	10	ряз	-	drt	-	Pdr	-	<i>RCC</i>	-	Pra	-	doo	-	£ 3	-
r R ,	۵	L	-	660	•	Pr 1	•	Pr 2		Pr3	-	[bd	-	r P R	•	[811	-	66	-	dFL	-	E 4	-
-		しっと	-	6FL	-	r i l	-	r 12	-	r ið	-	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	ŁS	-
		r St	-	681	2	er l	•	er 2	•	cr 3	8			r it	•	F Z 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6 <i>P</i>	-	dr l	25	dr Z	25	dr 3	20			PP <u>L</u>	-			ŁH	-	62F	-	RL_	-
		drn	-	658	-	FP {	ч	FP2	ч	FP3	2			[ dE	•					185	-	lt h	-
		r [ Y	-	błd	•	EL 1	•	EL 2	•	EL 3	•			61 E	•					<u>U</u> 1	-		
		nr E	-	ttľ	-	251	-	223	-	253	-			6tl	-					r E	-		
		r E S	-	e e H	-					623	-			66L	-					AL r	-		
		<b>-</b>		- Ł <i>H</i> ,	-					<u>.</u>		-		e He	-					886	-		
				tla	-									[rE	1					FrG	-		
				EFL	5									0FE	10					Srü	-		
				E										FUL	0					6 <i>9</i> 0	•		

#### 4.Switch OFF to save the values

#### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F A [	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[7]	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\downarrow$		$\checkmark$
		-	•				-		-		-		-		-		-		ŁУР	۵	
																			601	1	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			62F	0	
																			185	0	
																			U 1	8	
																			r E	1	
																			RL r	1	
																			886	0	
																			FrG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FRE	$\rightarrow$	[]]	$\rightarrow$	[35	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū	
$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$	
d In	13	E 9E	-	bt[	83	Lnl	-	LnZ	ч	Ln]	1	ldr	10	128	•	rEL	-	SEr	-	1	-	E 1	-
r in	0	сУc	•	66 X	•	Sh I	30	ShZ	30	Sh3	30	Fdr	26	dly	-	rlS	-	Rdr	-	601	-	2 3	-
dEt	8	nnc	-	64 1	•	PR (	10	PR2	10	PR3	-	drt	-	Pdr	-	8C C	-	Pra	-	daa	-	23	-
r 8 ,	0	L	-	660	-	Pr 1	-	Pr 2	-	Pr3	-	[bd	-	r PR	-	[811	-	68	-	dFL	-	24	-
		Lit	-	6FL	-	r il	-	r 12	-	r ið	-	dta	-	[ F	-	[ 8	-	ЬН	-	tre	-	£ 5	-
		r St	-	683	2	er l	-	er 2	-	er 3	8			r it	-	F Z 1	-	£	-	6.6	-	£ 6	-
		n[Y	-	6 <i>P</i>	-	dr l	25	dr 2	25	dr 3	20			PP <u>l</u>	-			E H	-	62F	-	RL_	-
		drn	-	658	-	FP (	ч	FP2	ч	FP3	2			[ dE	-					185	-	lt h	-
		r [ Y	20	błd	-	EL 1	-	EL 2	-	EL 3	-			ELE	-					U 1	-		
		nr E	-	EEC	-	251	-	252	-	253	-			62L	-					r E	-		
		r E S	-	EEX	-					663	-			e e l	-					RL r	-		
		B		EH ,	-							-4		EHE	-					88G	-		
				tίo	-									[rE	1					FrG	-		
				E F L	5									0FE	10					5 <i>-</i> U	-		
				L		4								FUL	٥					6°0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FR[	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[73	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	-				-		-				-		-		-		ŁУР	۵	
																			601	1	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.8	1	
																			62F	0	
																			185	0	
																			U 1	8	
																			r E	0	
																			AL r	1	
																			886	0	
																			FrG	0	
																			Sru	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F 8 (	$\rightarrow$	[]]	$\rightarrow$	[7]	$\rightarrow$	[73	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbû	
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$									
d In	13	[ 4[	-	6t[	83	Lal	۵	LnZ	•	Ln3	0	ldr	10	128	•	rEL	-	SEr	-	<i></i> Е УР	•	E 1	-
r in	0	сУc	-	62 H	-	561	36	ShZ	30	Sh3	36	Fdr	25	dl Y	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	8	nne	-	64 1	-	PR (	-	PR2	10	PR3	-	drt	-	Pdr	-	<i>RCC</i>	-	Prn	-	daa	-	£ 3	-
r 8 ,	۵	L	-	660	•	Pr 1	-	Pr 2	-	Pr3	-	[bd	-	r P R	•	[811	-	62	-	dFL	-	E 4	-
		Lit	-	6FL	•	r i l	-	r 12	-	r ið	-	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681	2	er l	-	er 2	-	er 3	10			r it	-	F 2 1	-	22	-	6.8	-	ε δ	-
		n[Y	-	6 <i>P</i>	•	dr l	25	dr Z	25	dr 3	20			PP <u>l</u>	•			ŁН	-	66F	-	RL_	-
		drn	-	658	•	FP (	ч	FP2	ч	FP3	-			[ dE	•					185	-	lt h	-
		r [ Y	-	błd	•	EL 1	-	EL 2	-	EL 3	•			ELE	-					<u>U</u> 1	-		
		nr E	-	66T	•	651	-	253	-	£53	•			681	•					r E	-		
		r 8 S	-	EEX	•					623	-			2 E L	•					RL r	-		
				EH,	•							-		e He	•					886	•		
				tla	•									ErE	1					FrG	-		
				EFL	5									0FE	10					SrU	-		
				P		-								FUL	0					6 <i>9</i> 0	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FRE	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[7]	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	C F G	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-			-		-		-		-		-		-		-		15 A b	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	75	
																			185	0	
																			U 1	3	
																			r E	٥	
																			RL r	1	
																			886	٥	
																			FrG	0	
																			Srü	10	
																			680	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F R [	$\rightarrow$	[]]	$\rightarrow$	[35	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbû	
$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$											
d In	•	[ 4[	-	68[	•	Lnl	1	LnZ	-	Ln3	•	ldr	-	1P A	-	rEL	-	SEr	9	1 4 9 P	-	E 1	-
r in	•	с Ус	-	66 H	-	Sh I	14	ShZ	44	Sh3	44	Fdr	-	dl Y	-	rls	-	Rdr	-	601	-	E 2	-
dEt	5	nne	-	bh i	-	PR (	•	P82	-	PR3	•	drt	-	Pdr	-	8C C	-	Pra	-	daa	-	Ł 3	-
r 8 ,	•	L	-	660	-	Pr 1	-	Pr 2	-	Pr3	-	[bd	-	r PR	-	[811	-	62	-	dFL	-	E 4	-
		しいと	-	6FL	-	r il	10	r ið	10	r ið	10	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		rSt	-	683	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6P	-	dr l	25	dr 2	25	dr 3	25			PP <u>L</u>	-			ĿН	-	btf	-	RL_	-
		drn	-	658	-	FP (	2	FP2	2	FP3	2			[ dE	-					185	-	1E h	
		r[4	-	błd	-	EL 1	-	EL 2	-	EL 3	-			ELE	-					U 1	-		
		nr E	-	66Z	-	251	-	223	-	£53	-			62L	-					r E	-		
		r E 5	-	EEX	-					623	-			2 E L	-					AL r	-		
				EX ,	-							-		E H E	-					886	-		
				tla	-									[r]	-					FrG	-		
				EFL	-									OFŁ	-					Srll	-		
				•										FUL	-					6°0	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[4]	$\rightarrow$	[ 42	$\rightarrow$	[43	→	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\downarrow$		$\checkmark$
		-	-						=		-		-		-		-		ŁУP	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	75	
																			L E S	0	
																			U 1	25	
																			r E	0	
																			RL r	0	
																			886	0	
																			FrG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FR[	$\rightarrow$	[]]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbû	
$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$	
d In	•	[ 4[	-	6E[	-	Lnl	1	LnZ	2	Ln3	2	ldr	-	1P A	•	rEL	-	SEr	-	6	•	E 1	-
r in	•	с Ус	-	66 H	-	Sh I	13	Sh2	43	Sh3	43	Fdr	100	dlУ	-	rls	-	Rdr	-	601	-	E 2	-
dEt	5	nne	-	64 1	-	PR (	-	PR2	-	PR3	•	drt	-	Pdr	•	866	-	Pra	-	daa	-	£ 3	-
r 8 ,	•	L	-	660	-	Pr 1	-	Pr 2	-	Pr3	•	[bd	-	r P 8	•	[811	-	62	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	11	r 12	11	r ið	11	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		r St	-	683	-	er l	-	er 2	-	cr3	-			r it	-	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6P	-	dr l	25	dr 2	-	dr 3	•			PP <u>L</u>	•			ĿН	-	btF	-	RL_	-
		drn	-	658	-	FP (	2	FP2	2	FP3	2			[ dE	•					185	-	lt h	-
		r [ Y	-	błd	-	EL I	-	EL 2	-	E L 3	-			ELE	-					U 1	-		
		nr E	-	66T	-	251	-	253	-	E53	•			62L	•					r E	-		
		r E 5	-	EEX	-					623				2 E L	•					RL r	-		
				EX ,	-							-		E H E	•					886	-		
				<i>t</i> Lo	-									[rE	•					FrG	-		
				EFL	-									OFE	-					SrU	-		
				•										FUL	-					6 <i>9</i> 0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FAC	$\rightarrow$	[]]	$\rightarrow$	[72	÷	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	C F G	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	•		-		-		-		-		-		-		-		15 A b	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			62F	75	
																			LES	0	
																			U 1	24	
																			r E	0	
																			AL r	0	
																			886	0	
																			FrG	0	
																			SrU	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F A [	$\rightarrow$	[4]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū	
$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$	
d In	•	[ Y[	-	6 <i>2</i> [	84	Lnl	1	Ln2	2	Ln]	2	ldr	-	1P A	-	rEL	-	SEr	-	<i></i> Е УР	-	E 1	-
r in	•	c Yc	-	68 H	-	Shl	13	Sh2	Ч3	Sh3	43	Fdr	100	dl Y	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	8	nnc	-	bh i	-	PR (	-	PR2	-	ряз	-	drt	-	Pdr	-	<i>RCC</i>	-	Pra	-	doo	-	E 3	-
r 8 ,	•	L	-	δίο	•	Pr 1	•	Pr 2	-	Pr3	-	[bd]	-	, PR	•	[81]	-	68	-	dFL	-	E 4	-
		6.18	-	6FL	•	r i l	11	r 12	11	r 13	11	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681		er l	•	er 2	-	er 3	-			r it	•	F Z 1	-	22	-	6.6	-	8	-
		n[Y	-	6 <i>P</i>	•	dr l	25	dr 2	25	dr 3	25			PP <u>L</u>	•			EH	-	62F	-	RL_	-
		drn	-	658	•	FP {	2	FP2	2	FP3	2			[ d E	•					185	-	lt h	-
		r[y	-	błd		EL 1	•	EL 2	-	EL 3	-			E L E	•					<u>U</u> 1	-		
		nr E	-	6 E E	73	251	•	253	•	253	•			686	•					r E	-		
		rES	-	EEH	2					623	85			2 E L	•					RL r	-		
				- Ł H ,	80					P		-		E H E	-					886	-		
				<i> έ</i> ίο										ErE	•					FrG	-		
				EFL										0FE	•					Srü	-		
						_								FUL	-					6 <i>P</i> 0	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FR[	$\rightarrow$	[]]	$\rightarrow$	[ 75	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	-		-		-		-		-		-		-		-		15 S P	۵	
																			601	۵	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.8	1	
																			62F	75	
																			185	0	
																			<u>U 1</u>	8	
																			r E	0	
																			AL r	1	
																			886	0	
																			FrG	0	
																			Sru	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FR[	$\rightarrow$	[]]	$\rightarrow$	[35	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbû	
$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$											
d In	•	[ 4[	-	6E[	•	Lnl	1	LnZ	2	Ln3	2	ldr	-	1P R	-	rEL	-	SEr	-	<i></i> Е УР	-	E 1	-
r in	•	с Ус	-	66 H	-	Sh I	14	ShZ	44	Sh3	44	Fdr	-	dl Y	-	rls	-	Rdr	-	601	-	E 2	-
dEt	5	nne	-	64 1	-	PR (	•	P82	-	PR3	•	drt	-	Pdr	-	8C C	-	Pra	-	daa	-	Ł 3	-
r 8 ,	•	L	-	660	-	Pr 1	•	Pr 2	-	Pr3	•	[bd	-	r P R	-	[811	-	62	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	10	r ið	10	r ið	10	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		r St	-	683	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6P	-	dr l	25	dr 2	25	dr 3	25			PP <u>L</u>	•			ĿН	-	62F	-	RL_	-
		drn	-	658	-	FP (	2	FP2	2	FP3	2			[ dE	-					185	-	lt h	-
		r[y	-	błd	-	EL I	-	EL 2	-	EL 3	-			ELE	-					<u>U</u> 1	-		
		nr E	-	66T	-	251	-	223	-	253	-			62L	-					r E	-		
		r E 5	-	EEX	-					623	-			e e l	-					RL r	-		
		J		E X 1	-							-4		E HE	-					886	-		
				tla	-									[rE	-					FrG	-		
				EFL	-									OF E	-					Sru	-		
				8										FUL	-					6 <sup>0</sup> 0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FAE	$\rightarrow$	[]]	$\rightarrow$	[72	÷	[7]	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	•		-		-		-		-		-		-		-		15 A b	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	75	
																			LES	0	
																			U 1	3	
																			r E	٥	
																			RL r	٥	
																			886	٥	
																			FrG	۵	
																			Srll	10	
																			680	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F R [	$\rightarrow$	[4]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbū	
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$	
d In	•	[ 4[	-	62[	87	Lal	1	LnZ	•	Ln]	•	ldr	•	1P A	-	rEL	-	SEr	-	<i></i>	-	E 1	-
r in	•	с Ус	-	66 H	-	Sh I	-	Sh2	38	Sh3	36	Fdr	100	dly	-	rls	-	Rdr	-	601	-	62	-
dEt	5	nne	-	64 1	-	PR (	•	PR2	-	PR3	•	drt	•	Pdr	-	866	-	Pra	-	daa	-	23	-
r 8 ,	•	L	-	660	-	Pr 1	•	Pr 2	-	Pr3	•	[bd	•	, PR	-	[811	-	62	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	12	r 12	14	r 3	18	dta	•	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		rSt	-	681	-	er l	-	er 2	-	cr3	-			r it	-	F 2 1	-	22	-	6.8	-	Ł 5	-
		n[Y	-	6 <i>P</i>	-	dr l	25	dr 2	25	dr 3	25			PP <u>L</u>	-			ĿН	-	66F	-	RL _	-
		drn	-	652	-	FP (	ч	FP2	ч	FP3	ч			[ dE	-					685	-	lt h	•
		r [ Y	-	błd	-	EL I	-	EL 2	-	E13	-			ELE	-					<u>U</u> 1	-		
		nr E	-	66T	75	E51	•	252	-	253	•			621	-					r E	-		
		r E 5	-	EEH	2			•		623	65			221	•					RL r	-		
				EX,	80							-		E H E	-					886	-		
				tίa	-									[rE	-					FrG	-		
				EFL	-									0FE	-					SrU	-		
				R										FUL	-					6Pa	•		

#### 4.Switch OFF to save the values

#### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[]]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	•		-		-		-		-		-		-		-		1 Y P	۵	
																			601	1	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	٥	
																			185	۵	
																			<u>U</u> 1	8	
																			r E	۵	
																			AL r	1	
																			886	0	
																			FrG	0	
																			Srll	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FA(	$\rightarrow$	[4]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū	
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\checkmark$	
d In	13	[ 4[	-	66[	87	Lal	1	LnZ	ч	Ln]	1	ldr	10	128	•	rEL	-	SEr	-	1	•	E 1	-
r in	0	c Yc	-	66 M	-	Shl	30	Sh2	30	Sh3	30	Fdr	25	dl Y	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	8	nne	-	bh i	-	PR (	10	PR2	10	ряз	-	drt	-	Pdr	-	<i>R[[</i>	-	Pra	-	daa	-	£ 3	-
r 8 ,	۵	L	-	660	•	Pr 1	•	Pr Z	-	Pr3	•	[bd	-	r P R	-	[811	-	66	-	dFL	-	E 4	-
		Lit	-	6FL	-	r i l	-	r 12	-	r ið	-	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681	2	er l	•	er 2	-	er 3	8			r it	-	F Z 1	-	66	-	6.8	-	25	-
		n[Y	-	6 <i>P</i>	-	dr l	25	dr 2	25	dr 3	20			PP <u>L</u>	-			ŁH	-	btF	-	RL_	-
		drn	-	65E	-	FP {	ч	FP2	ч	FP3	2			5 d E	-					L E S	-	lt h	-
		r [ Y	-	btd	•	EL I	•	EL 2	-	EL 3	•			E L E	-					U 1	-		
		nr E	-	66C	75	E51	-	223	-	253	-			6£L	-					r E	-		
		r 8 S	-	2 E H	-			-		623	-			ととし	-					AL r	-		
				۲۲	-					<u>.</u>		-		e He	-					886	-		
				εία	-									[r E	1					FrG	-		
				e F L	5									0FE	10					SrU	•		
						-								FUL	0					6°0	-		

#### 4.Switch OFF to save the values

#### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FA(	$\rightarrow$	[]]	$\rightarrow$	[35	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F G	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	-		-		-		-		-		-		-		-		ŁУР	۵	
																			601	۵	
																			doo	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			62F	75	
																			185	0	
																			U 1	9	
																			r E	0	
																			AL r	0	
																			886	0	
																			FrG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FRE	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbū	
$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$	
d In	165	[ 4[	-	6t[	84	Lnl	1	LnZ	2	Ln3	-	ldr	-	198	-	rEL	-	SEr	-	<i></i>	-	E 1	-
r in	-	c Yc	-	66 H	-	Shl	43	Sh2	43	Sh∃	43	Fdr	100	dl Y	-	rlS	-	Rdr	-	601	-	t 2	-
dEt	182	nnc	-	bh i	-	PR (	-	PR2	-	ряз	-	drt	-	Pdr	-	AC C	-	Prn	-	daa	-	£ 3	-
r R ,	<b>6</b> /	L	-	660	-	Pr 1	-	Pr 2	-	Pr3	-	[bd	-	, PR	-	[811	-	62	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	11	r 12	11	r 3	11	dta	-	E F	-	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681	٥	er l	-	er 2	-	er 3	-			r it	-	F Z 1	-	22	-	6.6	-	8	-
		n[Y	-	6 <i>P</i>	-	dr l	25	dr Z	25	dr 3	25			PP <u>L</u>	-			ĿН	-	66F	-	RL_	-
		drn	-	658	-	FP (	2	FP2	2	FP3	2			[dE	-					185	-	lt h	-
		r[y	•	błd	-	EL 1	•	EL 2	-	E13	•			ELE	-					<u>U</u> 1	-		
		nr E	-	66T	73	E51	-	253	-	253	-			68L	-					r E	-		
		r 8 S	-	EEX	2					623	-			2 E L	-					RL r	-		
		P		- E H ,	80							-		E H E	-					88G	-		
				ŁLа										ErE	٥					FrG	-		
				EFL	-									0FE	60					Srü	-		
						_								FUL	9					6°0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FAE	$\rightarrow$	[]]	$\rightarrow$	[72	÷	[7]	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	•		-		-		-		-		-		-		-		15 A b	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	75	
																			185	0	
																			U 1	8	
																			r E	1	
																			RL r	1	
																			886	٥	
																			FrG	۵	
																			Srll	10	
																			680	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F R [	$\rightarrow$	[]]	$\rightarrow$	[	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPA	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[	$\rightarrow$	dbû	
$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\checkmark$		$\checkmark$	
d In	•	E 7E	-	6£[	84	Lnl	1	LnZ	3	Ln∃	1	ldr	-	1P A	-	rEL	-	SEr	-	<i></i> Е УР	-	E 1	-
r in	-	c Yc	-	66 H	-	Shl	38	ShZ	38	Sh3	38	Fdr	-	dl Y	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	8	nnc	-	bh i	-	PR (	-	P82	-	P A 3	10	drt	-	Pdr	-	<i>REE</i>	-	Pra	-	doo	-	E 3	-
r R ,	3	٤	-	660	•	Pr 1	•	Pr 2	-	Pr3	-	[bd	-	r P R	-	[81]	-	66	-	dFL	-	E 4	-
		Lit	-	6FL	•	r i l	12	r iz	12	r ið	15	dta	•	[ F	1	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681	2	er l	•	er Z	-	er 3	-			r it	-	F Z 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6 <i>P</i>	•	dr l	-	dr Z	-	dr 3	-			PP <u>L</u>	-			ĿН	•	62F	-	RL_	-
		drn	-	652	•	FP (	8	FP2	6	FP3	5			[ dE	-					185	-	lt h	-
		r[y	-	błd		EL 1	•	EL 2	-	E L 3	-			<i><b>とし</b>Е</i>	-					<u>U</u> 1	-		
		nr E	-	66T	6 <i>8</i>	251	-	652	-	253	-			686	-					r E	-		
		rES	-	EEH	2					6£3	-			68L	-					RL r	-		
				EH,	-					8		-		e He	-					886	-		
				ŁLа										[rE	1					FrG	-		
				EFL										0FE	-					Srü	-		
				<b>E</b>		_								FUL	-					6 <i>P</i> 0	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F R [	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F G	$\rightarrow$	dbū
																			$\downarrow$		$\checkmark$
		-	•		-		-		-		-		-		-		-		ŁУР	3	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	75	
																			L E S	0	
																			U 1	9	
																			r E	0	
																			RL r	1	
																			886	۵	
																			FrG	0	
																			Srü	10	
																			6P0	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F A [	$\rightarrow$	[]]	$\rightarrow$	[7]	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPA	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbū	
$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$									
d In	•	[ 4[	-	68[	90	Lal	1	Ln2	-	Ln]	2	ldr	•	128	-	rEL	-	SEr	-	6	•	E 1	-
r in	•	c Yc	-	6 E H	-	Sh I	14	Sh2	48	Sh∃	-	Fdr	-	dl Y	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	•	nne	-	bh i	٥	PR (	ч	P82	ч	ряз	-	drt	-	Pdr	-	<i>R[[</i>	-	Pra	-	daa	-	£ 3	-
r 8 ,	•	L	-	δίο	-	Pr 1	•	Pr 2	-	Pr3	-	[bd	•	r P R	-	[811	-	66	-	dFL	-	E 4	-
		6.18	-	6FL	-	r il	12	r 12	12	r 3	15	dta	•	[ F	•	68	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	6 <i>8</i> J	-	er l	•	er 2	-	cr 3	-			r it	•	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6 <i>P</i>	-	dr l	•	dr 2	-	dr 3	-			PP <u>L</u>	•			ŁH	-	bt F	-	RL_	-
		drn	-	65E	٥	FP {	•	FP2	٥	FP3	60			5 d E	-					685	-	lt h	-
		r[y	-	błd	10	EL 1	•	EL 2	-	E13	-			E L E	-					U 1	-		
		nr E	-	6 E E	77	E5 1	•	253	-	653	-			68L	•					r E	-		
		r E S	-	EEH	-					623	-			2 Z L	-					RL r	-		
				- Ł H ,	85							-		E H E	-					AAG	-		
				είο	-									[r E	-					FrG	-		
				ŁFL	-									0FE	-					Srll	-		
						_								FUL	-					6 <i>P</i> a	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[4]	$\rightarrow$	[ 42	$\rightarrow$	[43	→	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F G	$\rightarrow$	dbű
																			$\checkmark$		$\checkmark$
		-	-		-		=		=		=		-		-		-		15 A b	3	
																			601	0	
																			doo	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	75	
																			L E S	٥	
																			U 1	9	
																			r E	1	
																			RL r	1	
																			886	٥	
																			FrG	۵	
																			SrU	10	
																			680	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FAC	$\rightarrow$	[]]	$\rightarrow$	[7]	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbû	
$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$											
d In	•	[ 4[	-	62[	90	Lal	1	Ln2	-	ln]	2	ldr	•	128	-	rEL	-	SEr	9	6	•	E 1	-
r in	•	с Ус	-	66 H	-	Sh I	14	Sh2	48	Sh3	-	Fdr	-	dlУ	-	rls	-	Rdr	-	601	-	E 2	-
dEt	•	nne	-	64 .	٥	PR (	ч	P82	ч	PR3	-	drt	•	Pdr	-	8C C	-	Pra	-	daa	-	Ł 3	-
r 8 ,	•	L	-	660	-	Pr 1	•	Pr 2	-	Pr3	-	[bd	•	r P R	-	[811	-	66	-	dFL	-	E 4	-
		しいと	-	6FL	-	r il	12	r 12	12	r ið	15	dta	•	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		r St	-	681	-	er l	-	er 2	-	cr3	-			r it	-	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6P	-	dr l	•	dr 2	-	dr 3	-			PP <u>L</u>	-			ŁH	-	btF	-	RL_	-
		drn	-	658	٥	FP {	•	FP2	٥	FP3	60			5 d E	-					685	-	lt h	•
		r [ Y	-	błd	10	EL 1	-	EL 2	-	E L 3	-			ELE	-					U 1	-		
		nr E	-	66T	77	E5 1	•	253	-	E53	-			621	-					r E	-		
		r E 5	-	EEX	-			-		623	-			2 E L	•					RL r	-		
				EX,	85							-		E H E	-					886	-		
				tlo	-									[rE	-					FrG	-		
				EFL	-									OFE	-					SrU	-		
				•										FUL	-					6°a	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F 8 [	$\rightarrow$	[ 4 1	$\rightarrow$	[72	$\rightarrow$	[43	<u> </u>	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbû
																			$\checkmark$		$\checkmark$
		-	-		-		=		=		-		-		=		-		ŁУP	3	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	75	
																			L E S	0	
																			U 1	24	
																			r E	0	
																			RL r	1	
																			886	0	
																			FrG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FAC	$\rightarrow$	[]]	$\rightarrow$	[7]	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[F[	$\rightarrow$	dbû	
$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$													
d In	•	[ 4[	-	62[	90	Lal	1	Ln2	2	Ln]	2	ldr	-	1P R	-	rEL	-	SEr	-	6	•	E 1	-
r in	•	с Ус	-	62 H	-	Sh I	14	Sh2	-	5h3	-	Fdr	-	dl Y	-	rls	-	Rdr	-	601	-	E 2	-
dEt	•	nne	-	bh i	٥	PR (	ч	PR2	ч	PR 3	•	drt	-	Pdr	-	8C C	-	Pra	-	daa	-	Ł 3	-
r 8 ,	•	L	-	blo	-	Pr 1	-	Pr Z	-	Pr3	-	[bd	-	r P R	-	[811	-	62	-	dFL	-	E 4	-
		しいと	-	6FL	-	r il	12	r 12	15	r 13	18	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		r St	-	681	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6 <i>P</i>	-	dr l	•	dr 2	-	dr 3				pp <u>l</u>	-			ĿН	-	btF	-	RL_	-
		drn	-	658	٥	FP {	•	FP2	60	FP3	0			[ dE	-					185	-	lt h	-
		r [ Y	-	błd	10	EL 1	-	EL 2	-	E L 3	-			ELE	-					U 1	-		
		nr E	-	22E	77	E5 1	•	253	-	253				621	-					r E	-		
		r E 5	-	EEM	-					623				221	•					RL r	-		
				ŁX,	85					•		-		EHE	-					886	-		
				<i>tlo</i>	-									ErE	-					FrG	-		
				EFL	-									0FE	-					SrU	-		
														FUL	-					6 <i>9</i> 0	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FRE	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[7]	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	C F G	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-			-		-		-		-		-		-		-		15 A b	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	75	
																			185	0	
																			U 1	3	
																			r E	٥	
																			RL r	1	
																			886	٥	
																			FrG	0	
																			Srü	10	
																			680	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FRE	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[	$\rightarrow$	dbû	
$\checkmark$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$											
d In	13	[ 4[	-	62[	83	Lal	1	LnZ	2	Ln3	Ч	ldr	10	128	-	rEL	-	SEr	-	<i></i> Е УР	•	E 1	-
r in	۵	с Ус	-	66 H	-	Sh I	33	ShZ	33	Sh3	33	Fdr	25	dlУ	-	rls	-	Rdr	-	601	-	E 2	-
dEt	5	nne	-	64 1	-	PR (	10	P82	10	PR3	10	drt	-	Pdr	-	8C C	-	Pra	-	daa	-	Ł 3	-
r R ,	۵	L	-	660	-	Pr 1	•	Pr 2	-	Pr3	-	[bd	-	r P R	-	[811	-	66	-	dFL	-	E 4	-
		しいと	-	6FL	-	r il	13	r ið	13	r ið	13	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		r St	-	683	2	er l	-	er 2	-	er 3	8			r it	-	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	-	6P	-	dr l	25	dr Z	25	dr 3	20			PP <u>L</u>	-			ŁH	-	62F	-	RL_	-
		drn	-	658	-	FP {	ч	FP2	ч	FP3	ч			[ dE	-					185	-	lt h	•
		r [ Y	-	błd	-	EL 1	-	EL 2	-	EL 3	-			ELE	-					U 1	-		
		nr E	-	66T	-	E5 1	•	652	-	£53	-			621	-					r E	-		
		r E 5	-	EEH	-					6£3	•			2 E L	•					RL r	-		
				EX,	-							-		E H E	-					886	-		
				<i>t</i> Lo	-									[r E	1					FrG	-		
				EFL	5									0FE	10					Srü	-		
				-		_								FUL	0					bPa	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	F A [	$\rightarrow$	[]]	$\rightarrow$	[ 75	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	•		-		-		-		-		-		-		-		15 A b	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	1	
																			6.6	1	
																			66F	75	
																			185	0	
																			U 1	8	
																			r E	٥	
																			AL r	1	
																			886	0	
																			FrG	0	
																			Sru	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FA[	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[F[	$\rightarrow$	dbū	
$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$	
d In	13	[ 4[	-	66[	83	Lnl	1	LnZ	2	Ln3	ч	ldr	10	1PR	-	rEl	-	SEr	-	<i></i>	-	E 1	-
r in	0	e Ye	-	66 M	-	Shl	33	5h2	33	Sh3	33	Fdr	26	dl Y	-	rls	-	Rdr	-	601	-	E 2	-
dEt	8	nne	-	bh i	•	PR (	10	P82	10	PR3	10	drt	-	Pdr	-	86 E	-	Pra	-	daa	-	23	-
r 8 .	۵	Ł	-	δίο	•	Pr 1	-	Pr Z	-	Pr3		[bd	•	, PR	-	[811	-	68	-	dFL	-	E 4	-
		しいと	-	6FL	•	r i l	13	r ið	13	r ið	13	dta	-	<u>[</u> F	-	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681	2	er l	-	er 2	-	er 3	8			r it	-	F 2 1	-	22	-	6.6	-	£ 5	-
		n[Y	-	6 <i>P</i>	•	dr l	25	dr 2	25	dr 3	20			pp <u>l</u>	-			EM	-	62F	-	RL_	-
		drn	-	65E	-	FP (	ч	FP2	ч	FP3	ч			[ dE	-					185	-	lt h	-
		r[4	-	błd	-	EL I	-	EL 2	-	EL 3	-			ELE	-					U 1	-		
		nr E	-	2 E E	-	251	-	223	-	£53	-			62L	-					r E	-		
		r E 5	-	EEH	-					6£3	-			e e l	-					AL r	-		
		<u>I</u>		EH ,	-							-4		EHE	-					886	-		
				tίο	-									[rE	1					FrG	-		
				e F L	5									0FE	10					SrU	•		
				L		-								FUL	0					6Po	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6E n	$\rightarrow$	Ent	FR[	$\rightarrow$	[]]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	C F G	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	-		-		-		-		-		-		-		-		15 A b	۵	
																			601	0	
																			daa	2	
																			dFL	3	
																			tre	0	
																			6.6	1	
																			66F	75	
																			185	0	
																			U 1	9	
																			r E	0	
																			AL r	1	
																			886	0	
																			FrG	٥	
																			SrU	10	
																			680	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FRE	$\rightarrow$	[4]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbû	
$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\checkmark$	
d In	•	[ 4[	-	66[	84	Lnl	•	ln2	2	Ln3	-	ldr	-	1P A	5	rEL	-	SEr	-	ŁУP	-	E {	-
r in	•	сУc	-	62 H	-	Sh 1	40	Sh2	-	553	-	Fdr	-	dl Y	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	•	nne	-	bh i	-	PR (	-	PRZ	•	PR3	-	drt	-	Pdr	-	85 E	-	Pra	-	doo	-	Ł 3	-
r 8 ,	-	L	-	660	-	Pr 1	•	Pr Z	-	Pr3	-	[bd	-	r P 8	•	[811	-	66	-	dFL	-	E 4	-
		Lit	-	6FL	-	r il	10	r 12	10	r i3	10	dta	-	[ F	1	[ 8	-	6 <i>4</i>	-	tre	-	£ 5	-
		r St	-	681	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	£ 8	-
		n[Y	-	6 <i>P</i>	-	dr l	•	dr 2	•	dr 3	-			PP <u>L</u>	•			ŁH	•	62F	-	RL_	-
		drn	-	652	٥	FP (	8	FP2	8	FP3	5			[ dE	•					185	-	lt h	•
		r[¥	-	błd	-	EL 1	-	EL 2	-	E L 3	-			ELE	-					<u>U</u> 1	-		
		nr E	-	66T	68	E51	•	252	-	253	-			6£1	•					r E	-		
		r E 5	-	EEM	2			•		6£3	-			e e l	-					RL r	-		
				EX,	-					•		-		E H E	•					886	-		
				tLa	-									[rE	-					FrG	-		
				EF L	-									0FE	-					Srü	-		
				R										FUL						6P0	-		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

ί£ α	<b>→</b>	l at	F 8 C	<b>→</b>	[4]	<b>→</b>	[42	 [43	<u> </u>	dr a	<b>→</b>	dP8	<b>→</b>	ran	<b>→</b>	нср	<b>→</b>	666	$\rightarrow$	สุษม์
																		4		$\downarrow$
		•			4		-	4				•		•		•		ŁУP	0	
																		601	۵	
																		daa	2	
																		dFL	3	
																		tre	1	
																		6.6	1	
																		66F	75	
																		L E S	0	
																		U 1	9	
																		r E	0	
																		AL r	0	
																		886	0	
																		FrG	0	
																		Srü	10	
																		6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		FR[	$\rightarrow$	[4]	$\rightarrow$	[ 72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū	
$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$	
d In	•	[ 4[	-	68[	84	Lal	1	LnZ	-	Ln]	•	ldr	•	1P A	•	rEL	-	SEr	-	6 9 P	•	E 1	-
r in	•	с Ус	-	62 H	-	Shl	13	Sh2	43	583	43	Fdr	100	dlУ	-	rlS	-	Rdr	-	601	-	E 2	-
dEt	5	nne	-	bh i	-	PR (	•	PR2	-	PR3	-	drt	-	Pdr	•	8C C	-	Pra	-	daa	-	23	-
r 8 ,	•	L	-	δίο	-	Pr 1	•	Pr 2	-	Pr 3	-	[bd	-	, PR	•	[811	-	66	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	11	r 12	11	r 3	11	dta	-	[ F	•	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681	-	er l	-	er 2	-	cr3	-			r it	-	F 2 1	-	£	-	6.6	-	Ł 5	-
		n[Y	-	6 <i>P</i>	-	dr l	25	dr 2	25	dr 3	25			PP <u>L</u>	•			ŁН	-	btF	-	RL _	-
		drn	-	65E	-	FP (	2	FP2	2	FP3	2			[ dE	•					685	-	lt h	-
		r [ Y	-	błd	-	EL I	-	EL 2	-	E13	-			ELE	-					U 1	-		
		nr E	-	22E	73	E51	•	253	•	253	-			62L	•					r E	-		
		r E 5	-	EEM	2					623	65			2 E L	•					RL r	-		
				ŁH,	80							-		e He	•					886	-		
				ŁLa	-									[rE	•					FrG	-		
				ŁFL	-									0FE	-					SrU	-		
				•										FUL	-					6°a	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

					-					•												
6En	$\rightarrow$	Ent	F A [	$\rightarrow$	[4]	$\rightarrow$	[7]	$\rightarrow$	[73	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū	
																			$\checkmark$		$\downarrow$	
		-	-		-		-				-		=		=		-		ŁУP	۵		
																			601	0		
																			daa	2		
																			dFL	3		
																			tre	1		
																			6.6	1		
																			62F	75		
																			L E S	0		
																			U 1	9		
																			r E	0		
																			RL r	1		
																			886	0		
																			FrG	۵		
																			Srü	10		
																			6Pa	50		

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F R [	$\rightarrow$	[]]	$\rightarrow$	[7]	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū	-
$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$	
d In	•	[ 4[	-	62[	87	Lnl	•	LnZ	•	Ln]	•	ldr	•	1P R	-	rEL	-	SEr	-	<i></i>	-	E 1	-
r in	•	с Ус	-	66 H	-	Sh I	-	Sh2	38	5h3	36	Fdr	-	dl Y	-	rls	-	Rdr	-	601	-	62	-
dEt	•	nne	-	64 1	-	PR (		PR2	-	PR3	•	drt	•	Pdr	-	8C C	-	Pra	-	daa	-	23	-
r 8 ,	•	L	-	660	-	Pr 1		Pr Z	-	Pr3	•	[bd	•	r P R	-	[811	-	62	-	dFL	-	E 4	-
		しいと	-	6FL	-	r i l	12	r 12	14	r i3	18	dta	•	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	E 5	-
		r St	-	681	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	Ł 5	-
		n[Y	-	6 <i>P</i>	-	dr l	25	dr 2	25	dr 3	25			pp <u>l</u>	-			ĿН	-	62F	-	RL _	-
		drn	-	652	-	FP (	ч	FP2	ч	FP3	ч			[ dE	-					185	-	lt h	-
		r [ Y	۵	błd	-	EL I	-	EL 2	-	E L 3	-			ELE	-					<u>U</u> 1	-		
		nr E	-	66T	75	E5 1		252	-	253	•			621	-					r E	-		
		r E 5	-	EEH	2			•		623	•			221	-					RL r	-		
				EX,	80					•		-		EHE	-					886	-		
				tίo	-									ErE	-					FrG	-		
				EFL	-									0FE	-					SrU	-		
				R										FUL	-					6Pa	•		

#### 4.Switch OFF to save the values

### **1.Switch OFF and then switch ON the machine.**

#### Enter into Factory menu and set the CFG parameters family according to the table below.

6En	$\rightarrow$	Ent	FR[	$\rightarrow$	[4]	$\rightarrow$	[ 72	$\rightarrow$	[43	→	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[ F []	$\rightarrow$	dbū
																			$\checkmark$		$\checkmark$
		-	-						=		=		-		-		=		ŁУP	۵	
																			601	0	
																			daa	2	
																			dFL	-	
																			tre	1	
																			6.6	1	
																			62F	75	
																			L E S	0	
																			<u>U</u> 1	9	
																			r E	0	
																			RL r	1	
																			886	0	
																			FrG	0	
																			Srü	10	
																			6Pa	50	

#### 2.Switch OFF to save the values

#### 3.Switch ON the machine, and according to the table below modify the specific parameters

6En	$\rightarrow$	Ent		F R [	$\rightarrow$	[]]	$\rightarrow$	[72	$\rightarrow$	[43	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	H[P	$\rightarrow$	[ F []	$\rightarrow$	dbû	
$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$		$\downarrow$		$\checkmark$		$\checkmark$									
d In	•	[ Y[	-	6£[	85	Lal	•	LnZ	•	Ln3	•	ldr	-	1P A	-	rEL	-	SEr	-	6	•	E 1	-
r in	•	сУc	-	66 H	-	Sh I	14	Sh2	44	Sh3	44	Fdr	-	dl Y	-	rls	-	Rdr	-	601	-	E 2	-
dEt	•	nne	•	64 1	-	PR (	•	PR2	-	PR3	-	drt	-	Pdr	-	866	-	Pra	-	daa	-	Ł 3	-
r 8 ,	•	L	•	660	-	Pr 1	•	Pr 2	-	Pr3	-	[bd	-	, PR	-	[811	-	62	-	dFL	-	E 4	-
		しいと	•	6FL	-	r il	10	r 12	10	r ið	10	dta	-	[ F	-	[ 8	-	6 <i>H</i>	-	tre	-	£ 5	-
		r St	-	683	-	er l	-	er 2	-	er 3	-			r it	-	F 2 1	-	22	-	6.6	-	ε δ	-
		n[Y	•	6 <i>P</i>	-	dr l	25	dr 2	25	dr 3	25			PP <u>L</u>	-			ĿН	-	btF	-	RL_	-
		drn	•	652	-	FP {	2	FP2	2	FP3	2			[ dE	-					685	-	lt h	•
		r [ Y	0	błd	-	EL 1	-	EL 2	-	EL 3	-			ELE	-					U 1	-		
		nr E	•	66T	-	E5 1	•	252	-	£53	-			62L	-					r E	-		
		r E 5	-	EEX	-					6£3	•			2 E L	•					RL r	-		
				EX ,	-							-		E H E	-					886	-		
				<i>t</i> Lo	-									[rE	-					FrG	-		
				EFL	-									0FE	-					SrU	-		
				•										FUL	-					6°a	•		

#### 4.Switch OFF to save the values

### Vuota

6En	$\rightarrow$	Ent		FRE	$\rightarrow$	[4]	$\rightarrow$	5 Y Z	$\rightarrow$	[73	$\rightarrow$	drn	$\rightarrow$	dPR	$\rightarrow$	ran	$\rightarrow$	HEP	$\rightarrow$	[F[	$\rightarrow$	dbū	
$\downarrow$		$\downarrow$		$\checkmark$		$\downarrow$		$\checkmark$		$\downarrow$													
d In	•	[ 4[	•	66[	•	Lnl	•	LnZ	•	En 3	•	ldr	•	128	•	rEL	-	SEr	-	t ур	•	E 1	-
r in	•	c Y c	-	66 H	-	Sh I		ShZ	•	5 <i>h3</i>	•	Fdr	-	dlУ	•	rlS	-	Rdr	-	601	•	82	-
dEt	•	nne	-	bh i	-	PR (	•	P82	•	PR3	-	drt	-	Pdr	-	<i>REE</i>	-	Pra	-	daa	-	£ 3	-
r 8 ,	•	L	-	660	-	Pr 1	•	Pr 2	•	Pr 3	-	[bd	-	, PR	-	[81]	-	66	-	dFL	-	E 4	-
-		Lit		6FL	-	r i l	-	r ið	•	r ið	•	dta	-	[ F	•	[ 8	-	ьн	-	tre	•	E 5	-
		r St	•	681	-	er l	•	er Z	•	er 3	•			r it	-	F Z 1	-	22	-	6.6	•	8	-
		n[Y	-	6 <i>P</i>	-	dr l	•	dr Z	•	dr 3	-			PP <u>L</u>	-			ĿН	-	62F	-	RL_	-
		drn	-	658	-	FP (	•	FP2	•	F P 3	-			[ dE	-					185	-	lt h	-
		r[Y	-	błd	-	EL 1	•	613	•	E L 3	-			E L E	-					<u>U 1</u>	-		
		nr E	-	6 E [	-	251	•	652	•	253	-			68L	-					r E	-		
		r 8 S	•	E E H	•					6£3	•			2 E L	-					RL r	•		
				EH 1	-					•		-		EHE	-					886	-		
				ŁLо	-									ErE	-					FrG	-		
				ŁFL	-									OFE	-					Srü	-		
						-								FUL	-					6Pa	-		

Electrolux Professional SpA Viale Treviso, 15 33170 Pordenone, ITALY Fax (+39) 0434 380 201 <u>: https://www.electroluxprofessional.com</u> https://webgate.electroluxprofessional.com